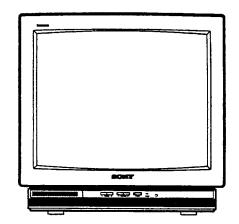
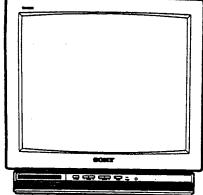
K/=197R10/1

SERVICE MANUAL





KV-19TR20

US Model KV-19TR10

Chassis No. SCC-D37E-A

KV-19TR20

Chassis No. SCC-D37F-A

Canadian Model KV-19TR10

Chassis No. SCC-D36C-A

KV-19TR20

Chassis No. SCC-D36B-A

P-3B CHASSIS

Note: The service manual for RM-780 / RM-781 has been issued separately.

KV-19TR10

MODELS OF THI	E SAME SERIES
KV-19TR10	KV-19TS20
KV-19TR20	
KV-13TR14	

Television system

American TV standards

Channel coverage

VHF: 2-13 UHF: 14-69

Cable TV: 1-125

Picture tube

Mirror black Trinitron tube

19-inch picture measured diagonally 20-inch picture tube measured diagonally

Antenna Input

75-ohm external antenna terminal for VHF/UHF

(Only for

VIDEO INPUT (phono jacks)

KV-19TR20)

Video: 1Vp-p, 75-ohms unbalanced, sync negative

Audio: 500mVrms (100% modulation)

impedance: 10k ohms

Power requirements

120V AC, 60Hz

Power consumption

120W (Max.)

5W (in standby condition)

Accessories supplied

Remote Commander RM-781 (1) (KV-19TR20) Remote Commander RM-780 (1) (KV-19TR10)

with 2 size AA (R6) batteries

VHF/UHF telescopic dipole antenna (1)

(Only for USA models)

Optional accessories

Antenna connector (1) U/V mixer EAC-66

Connecting cable

VMC-606/607M VMC-810/820S

RK-74A

SPECIFICATIONS

Speaker Impedance

Speaker Wattage/channel

Dimensions Weight

8Ω

Approx. 2W

Approx. $500 \times 455 \times 463 \text{mm}(w/h/d)$

Approx. 19.3kg

Designs and specifications are subject to change

without notice.





TABLE OF CONTENTS

Sect	ion <u>Title</u>	Page	Section	<u>Title</u>	<u>Page</u>
1.	GENERAL		4. SAFETY RI	ELATED ADJUSTMEN	T15
1-1.	Location of Controls	4			
1-2.	Location of Contents	5	5. CIRCUIT A	DJUSTMENTS	
1-3.	Presetting TV Channels	5	5-1. A Board	d Adjustments	17
1-4.	Watching TV Programs	6			
1-5.	Adjusting the Picture	7	6. DIAGRAMS	i	
1-6.	Enjoying the Convenient Features	7	6-1. Circuit B	oards Location ······	19
1-7.	Timer/Block	8	6-2. Schemati	e Diagrams and	
			Printed V	Wiring Boards ·····	19
2.	DISASSEMBLY		6-3. Semicond	uctors	29
2-1.	Service Position	·· 10			
2-2.	Picture Tube Removal	11	7. EXPLODED	VIEW	
			7-1. Picture T	`ube	30
3.	SET-UP ADJUSTMENTS		8. ELECTRICA	L PARTS LIST	31
3-1.	Beam Landing	12			
3-2.	Convergence	·· 13			
3-3.	FOCUS(G4)	·· 14			
3-4.	SUB BRT (RV707)	·· 14			
3-5.	White Balance	14			

WARNING!!

AN ISOLATION TRANSFORMER SHOULD BE USED DURING ANY SERVICE TO AVOID POSSIBLE SHOCK HAZARD, BECAUSE OF LIVE CHASSIS.
THE CHASSIS OF THIS RECEIVER IS DIRECTLY CONNECTED TO THE AC POWER LINE.

SAFETY-RELATED COMPONENT WARNING!

COMPONENTS IDENTIFIED BY SHADING AND MARK

NON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY. CIRCUIT ADJUSTMENTS THAT ARE CRITICAL TO SAFE OPERATION ARE IDENTIFIED IN THIS MANUAL. FOLLOW THESE PROCEDURES WHENEVER CRITICAL COMPONENTS ARE REPLACED OR IMPROPER OPERATION IS SUSPECTED.

ATTENTION!!

AFIN D'EVITER TOUT RISQUE D'ELECTROCUTION PROVENANT D'UN CHÁSSIS SOUS TENSION, UN TRANSFORMATEUR D'ISOLEMENT DOIT ETRE UTILISÉ LORS DE TOUT DÉPANNAGE.
LE CHÁSSIS DE CE RÉCEPTEUR EST DIRECTEMENT RACCORDÉ À L'ALIMENTATION SECTEUR.

ATTENTION AUX COMPOSANTS RELATIFS À LA SÉCURITÉ!!

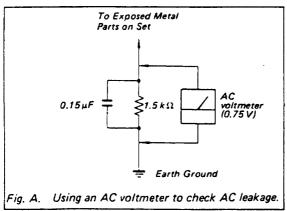
LES COMPOSANTS IDENTIFIÈS PAR UNE TRAME ET PAR UNE MARQUE À SUR LES SCHÉMAS DE PRINCIPE, LES VUES EXPLOSÉES ET LES LISTES DE PIECES SONT D'UNE IMPORTANCE CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT. NE LES REMPLACER QUE PAR DES COMPOSANTS SONY DONT LE NUMÉRO DE PIÉCE EST INDIQUÉ DANS LE PRÉSENT MANUEL OU DANS DES SUPPLÉMENTS PUBLIÉS PAR SONY. LES RÉGLAGES DE CIRCUIT DONT L'IMPORTANCE EST CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT SONT IDENTIFIES DANS LE PRÉSENT MANUEL. SUIVRE CES PROCÉDURES LORS DE CHAQUE REMPLACEMENT DE COMPOSANTS CRITIQUES, OU LORSQU'UN MAUVAIS FONCTIONNEMENT EST SUSPECTÉ.

SAFETY CHECK-OUT

(US Model only)

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

- Check the area of your repair for unsoldered or poorly-soldered connections. Check the entire board surface for solder splashes and bridges.
- Check the interboard wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
- Check that all control knobs, shields, covers, ground straps, and mounting hardware have been replaced. Be absolutely certain that you have replaced all the insulators.
- 4. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
- Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement.
- Check the line cord for cracks and abrasion.
 Recommend the replacement of any such line cord to the customer.
- 7. Check the condition of the monopole antenna (if any).
 - Make sure the end is not broken off, and has the plastic cap on it. Point out the danger of impalement on a broken antenna to the customer, and recommend the antenna's replacement.
- 8. Check the B+ and HV to see they are at the values specified. Make sure your instruments are accurate; be suspicious of your HV meter if sets always have low HV.
- Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.



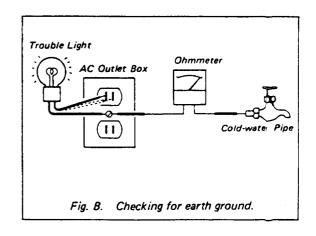
LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

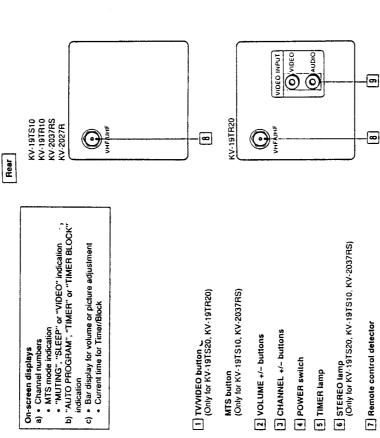
HOW TO FIND A GOOD EARTH GROUND

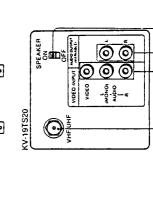
A cold-water pipe is guaranteed earth ground; the cover-plate retaining screw on most AC outlet boxes is also at earth ground. If the retaining screw is to be used as your earth-ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero ohms. If a cold-water pipe is not accessible, connect a 60-100 watts trouble light (not a neon lamp) between the hot side of the receptacle and the retaining screw. Try both slots, if necessary, to locate the hot side of the line, the lamp should light at normal brilliance if the screw is at ground potential. (See Fig. B)



SECTION 1 GENERAL







[2]

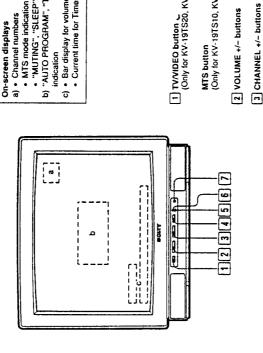
10 11

- @

[11] AUDIO OUTPUT (VARIABLE) jacks

10 VIDEO INPUT jacks (VIDEO/AUDIO L, R)

[12] SPEAKER ON/OFF switch

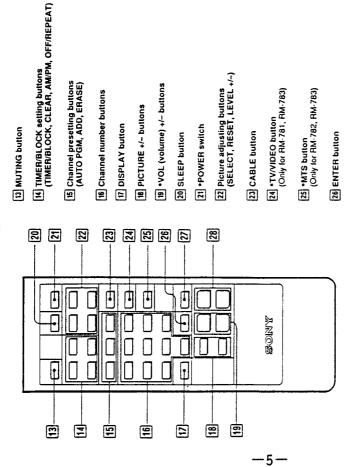


Front

4 POWER switch 5 TIMER lamp

1-2. LOCATION OF CONTENTS

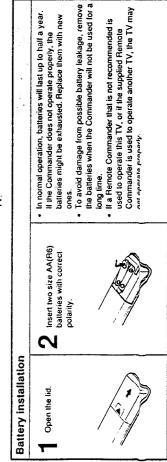
Remote Commander RM-780/781/782/783



The functions of these buttons are also available on the TV.

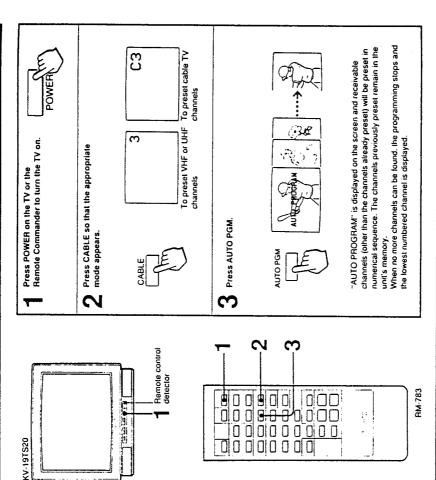
28 *CH (channel) +/- buttons

27 JUMP button



1-3. PRESETTING TV CHANNELS

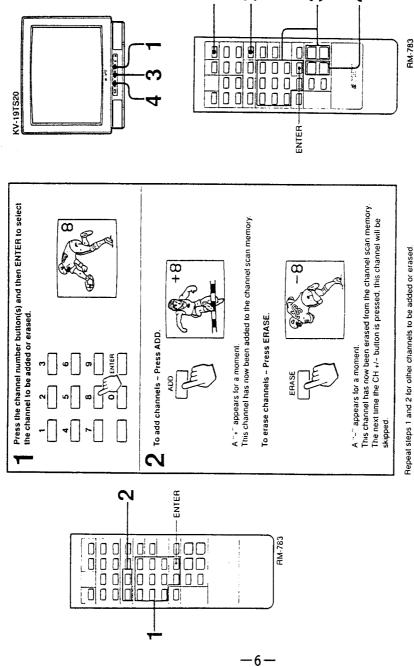
To Preset All Receivable Channels Automatically



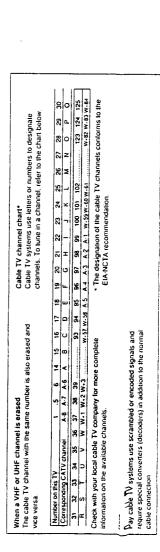


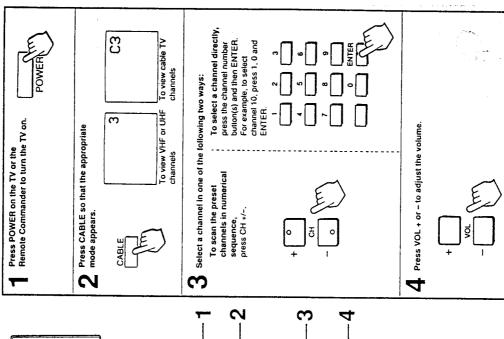
1-4. WATCHING TV PROGRAMS

To Preset Only the Desired Channel or to Erase Unnecessary Channels



Repeat steps 1 and 2 for other channels to be added or erased.



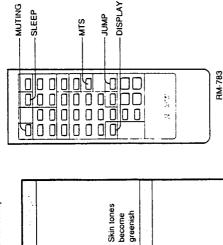


Note
To furn off the TV
Press POWER on the TV or the Remote Commander again.

1-5. ADJUSTING THE PICTURE

80,00 - LEVEL + COLOR - LEVEL + HUE 8 Skin tones become purplish -PICTURE +/-LEVEL +/--RESET -SELECT ***

Press SELECT repeatedly until the on-screen display of the item to be adjusted appears, then press LEVEL $+\ell-$



Muting the sound

1-6. ENJOYING THE CONVINIENT FEATURES

Press MUTING.

The "MUTING" indication will appear on the screen. To restore the sound, press MUTING again or VOL +.

Using the SLEEP timer

Press SLEEP.

The TV will be turned off automatically after about one hour. The green "SLEEP ON" indication will appear on the screen for a few seconds when SLEEP is pressed and the red "SLEEP" indication will appear one minute before the TV is turned off.

To cancel the SLEEP timer, press SLEEP again, or turn off the TV. The "SLEEP OFF" indication will appear when SLEEP is pressed again.

Receiving a Multichannel TV Sound program (Only for KV-19TS20, KV-19TS10, KV-2037RS)

on-screen MAIN indication appears. The STEREO indicator To listen to stereo sound, select the MAIN mode so that the Each time MTS is pressed, MAIN, SAP (Second Audio on the TV lights up whenever a stereo broadcast is Program), or MONO are selected in sequence.

There may be cases of stereo broadcasts where excessive noise will be heard due to a weak incoming signal. You may be able to eliminate this noise by selecting the MONO received.

color intensity To increase

BRIGHT (brightness)

To decrease color intensity

RM-783

Switching quickly between two channels

Each time JUMP is pressed, the channel which appeared on the screen directly before is recalled. This button enables you to keep track of two programs alternately Press JUMP

Keeping the channel displayed

Brighter

SHARP (sharpness)

BRIGHTNESS

BRIGHTHESS BEN

Darker

Press DISPLAY

To make the channel display disappear, press DISPLAY

Sharper

SPARPNESS

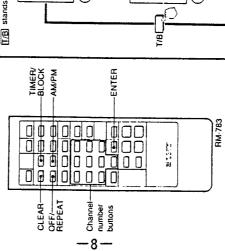
Softer

1-7. TIMER/BLOCK

Available Functions

Internal clock	Once the internal clock is set, the current time will appear on the screen.
	It is necessary to set the clock correctly to activate the program start TIMER and channel
	arcon.
Program start TIMER	Program start TIMER Makes a program of your choice appear on the screen automatically at the desired time.
Channel BLOCK	Blocks a channel from appearing on the screen for 12 hours.
	Use channel BLOCK to prevent children from watching undesirable programs.

The buttons used for the above functions are located on the Remote Commander.



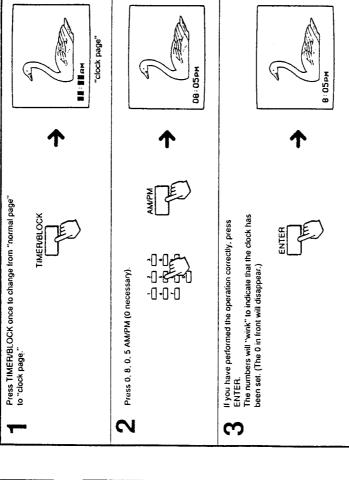
CTHER SET) CH BLOCK) "BLOCK page" (indications in red) To set the internal clock, program start TIMER and channel BLOCK, you must summon the corresponding "pages": "clock page," "TIMER page" "TIMER page" 181 13→ "AM"/"PM" indication disappears. 9:00ан T/B before "AM"/-PM" indication disappears To change the "pages", press TIMER/BLOCK. [[/B] stands for the TIMER/BLOCK button. after 2 seconds "clock page" "normal page" "clock page" 7/8/∏ 9 00am and "BLOCK page."

- All settings will be erased from the unit's memory if the unit is unplugged, or if a
- If the TIMER and BLOCK are set for overlapping times on the same channel, the blocked channel will appear on the screen at the time set on the TIMER. power failure occurs.

 - the ringer and BLUCK will operate only if the clock is set correctly.

How to Set the Internal Clock

Example: To set the clock to 8:05 PM



If you have made a mistake, press CLEAR and return to step 2. The "AM/PM" indication will disappear after 2 seconds.

To summon "TIMER page," press TIMER/BLOCK before the "AM"/"PM" indication disappears.

To return to "normal page," press TIMER/BLOCK after the "AM";"PM" indication has disappeared.

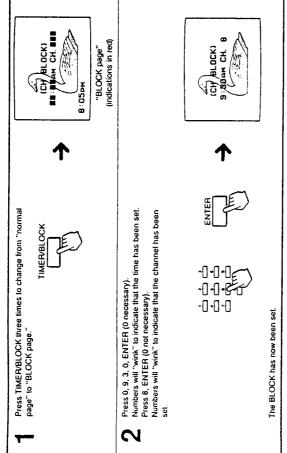
To reset the clock, summon "clock page" and press CLEAR before the "AM" "PM" indication disappears. Then tollow the steps above from step 2.

12:00 AM stands for midnight.

How to Set the Channel BLOCK

Make sure that the clock has been set correctly before setting the channel BLOCK.

Example: To set the BLOCK for a program which begins at 9:30 AM on channel 8



If you have made a mistake, press CLEAR and return to step 2.

At the preset time, the picture of the selected channel will be blocked from view and the sound will be muted.

The d'ELOCKED' indication will appear on the screen while the channel is blocked.

Normal reception will be resumed after 12 hours.

To return to normal reception while the channel is blocked, recall "BLOCK page" and press CLEAR.

The BLOCK setting blocks a specified channel for the same 12-hour period everyday.

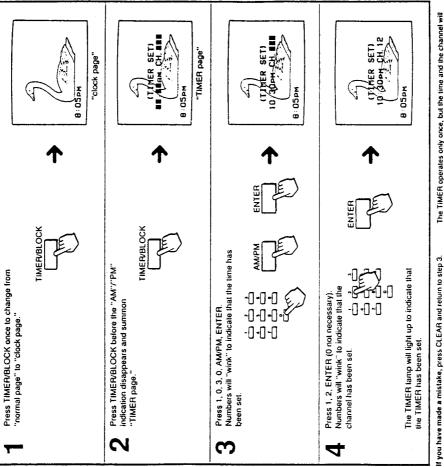
To clear BLOCK setting, summon "BLOCK page" and press

To reset, clear the setting and follow the steps above from step 2.

How to Set the Program Start TIMER

Make sure that the clock has been set correctly before setting the program start TIMER.

Example: To set the TIMER for a program which begins at 10:30 PM on channel 12



At the preset time, the selected channel will appear on the screen and the TIMER lamp will go out. The TIMER will operate whether you are watching a TV program or a VCR playback, or even if you have turned off the TV.

If no button is pressed within 2 hours after the preset time, an "OFF" indication with appear on the screen for 1 minute. If a button is still not touched during the 1 minute, the TV will turn off automatically as a safety precaution.

The TIMER operates only once, but the time and the channel will remain in the unit's memory.

If you want to preset the same channel at the same time for a fulure date, press OFF/REPEAT. The TIMER lamp will light up to indicate that the TIMER has been reactivated.

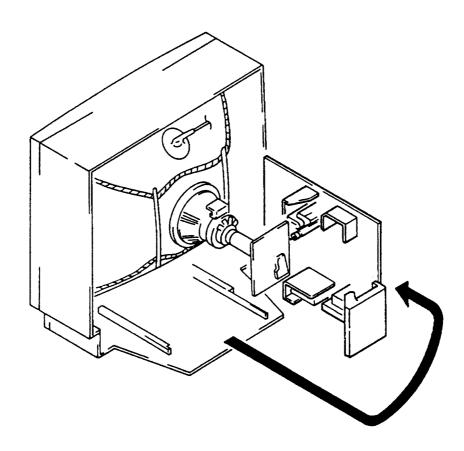
If you want to deactivate the TIMER, press OFF/REPEAT again so that the TIMER lamp goes out. It is not necessary to summon "TIMER page" to use the OFF/REPEAT button. Furthermore, this button is effective even if the IV has been turned off.

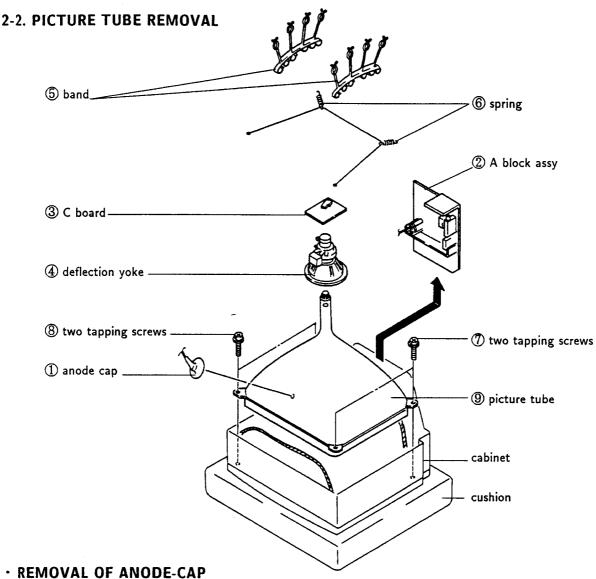
To clear the TIMER setting. summon "TIMER page" and press CLEAR.

To reset, clear the setting and follow the steps from step 3.

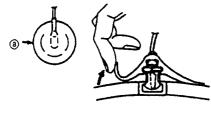
SECTION 2 DISASSEMBLY

2-1. SERVICE POSITION

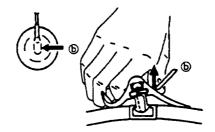




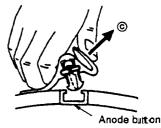




① Turn up one side of the rubber cap in the direction indicated by the arrow @.



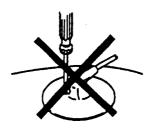
② Using a thumb pull up the rubber cap firmly in the direction indicated by the arrow (b).

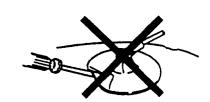


3 When one side of the rubber cap is separated from the anode buttorn, the snode-cap can be removed by turning up the rubber cap and pulling up it in the direction of the arrow ©.

· HOW TO HANDLE AN ANODE-CAP

- 1) Don't hurt the surface of anode-caps with sharp shaped material!
- 2 Don't press the rubber hardly not to hurt inside of anode-caps! A material fitting called as shatter-hook terminal is built in the rubber.
- 3 Don't turn the foot of rubber over hardly! The shatter-hook terminal will stick out or hurt the rubber.





SECITON 3 SET-UP ADJUSTMENTS

- The following abjustments should be made when a complete realignment is required or a new picture tube is installed.
- These abjustments should be performed with rated power supply voltage unless otherwise noted.

Controls and switch should be set as follows unless otherwise noted:

PICTURE control		MAXIMUM
BRIGHTNESS con	trol	MAXIMUM

Perform the adjustments in order as follows:

- 1. Beam Landing
- 2. Convergence
- 3. Focus
- 4. Sub Brightness
- 5. White Balance

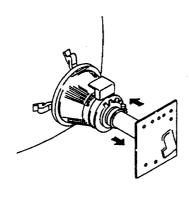
Note: Test Equipment Repuired.

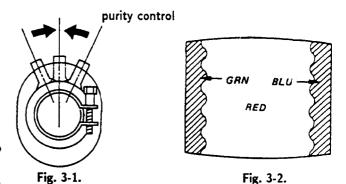
- 1. Color-bar/Pattern Generator
- 2. Degausser

3-1. BEAM LANDING

Preparation.

- Feed in the white pattern.
- Before starting, degauss the entire screen.
- 1. Loosen deflection yoke screw.
- 2. Adjust purity control as shown in Fig.3-1.
- 3. Slide deflection yoke as far forward as it will go.
- 4. Turn the raster signal of the pattern generator to red.
- 5. Adjust purity control to center vertical red band as shown in Fig.3-2.
- 6. Slide deflection yoke back for a uniform red screen.
- 7. Check green and blue rasters for uniformity by performing the same way as steps 4, 5 and 6.
- 8. Tighten the deflection yoke screw.
- Check if mislanding appears at corners a-d as shown in Fig. 3-3. If mislanding is observed, correct it as shown in Fig. 3-3.
- 10. Confirm that beam landing is correct when the receiver is faced in all directions.





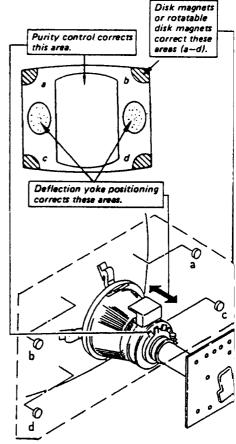


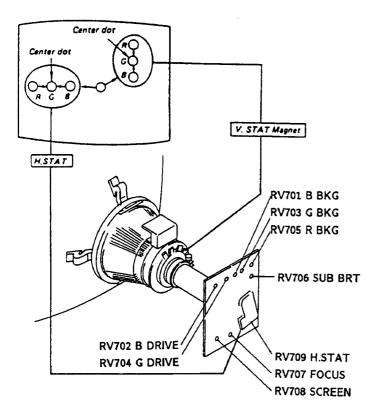
Fig. 3-3.

3-2. CONVERGENCE

Preparation:

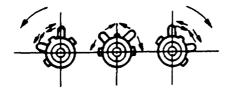
- Before starting, perform FOCUS, H. SIZE and V. SIZE adjustments.
- Set BRIGHTNESS control to fully counterclock wise
- Feed in the dot pattern.

(1) Horizontal and Vertical Static Convergence

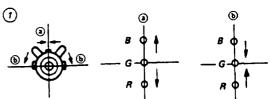


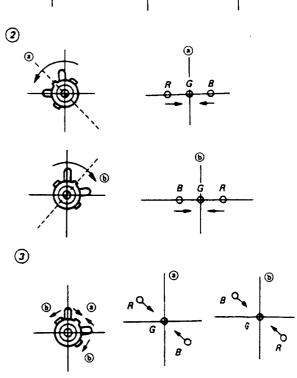
- 1. Adjust H. STAT VR to coincide red, green and blue dots on the center of screen.

 (Horizontal movement)
- Adjust V. STAT magnet to coincide red, green and blue dots on the center of screen. (Vertical movement)
- 3. If the red, green and blue dots do not coincide on the center of screen with H. STAT VR, perform horizontal convergence adjustment using H. STAT VR and V. STAT magnet as shown below. (In this case, H. STAT VR and V. STAT magnet effect each other.)
- Tilt the V.STAT magnet and adjust static convergence to open or close the V. STAT magnet.



4. When the V.STAT magnet is moved in the direction of arrow (2) and (b), Red, Green and Blue dots move as shown below.



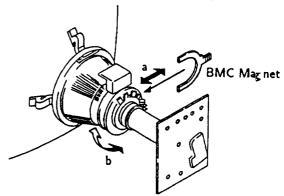


If blue dot dose not coincide with red and green dots, perform following steps.

Move BMC magnet (a) to correct insufficient H. static convergence.

Rotate BMC magnet (b) to correct insufficient V. static convergence.

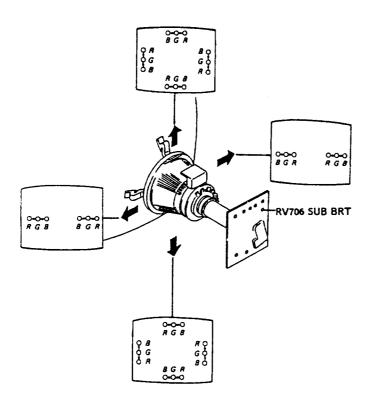
In either case, repeat Beam Landing Adjustment.



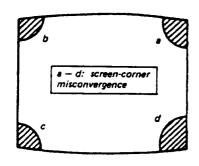
(2) Dynamic Convergence Adjustment

Preparation:

- Before starting, perform Horizontal and Vertical Static Convergence Adjustment.
- 1. Loosen deflection yoke screw.
- 2. Remove deflection yoke spacers.
- 3. Move the deflection yoke for best convergence as shown below.
- 4. Tighten the deflection yoke screw.
- 5. Install the deflection yoke spacers.



(3) Screen-corner Convergence



3-3. FOCUS (G4)

Adjust FOCUS control for a best picture.

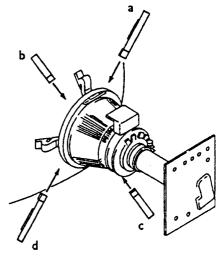
3-4. SUB BRT (RV706)

- 1. Feed in a cross-hatch pattern.
- 2. Set PICTURE and BRIGHTNESS to minimum.
- Turn RV706 (SUB BRT) slowly to obtain a faintly visible cross-hatch.

3-5. WHITE BALANCE

Feed in the cross-hatch pattern.

- 1. Set BRIGHTNESS and PICTURE controls to minimum.
- Turn RV702 (B.DRIVE) and RV704 (G. DRIVE) fully counterclockwise.
- Set RV705 (R.BKG), RV703 (G.BKG), RV
 701 (B.BKG) and RV706 (SUB ERT) to mechanical center.
- 4. Turn RV708(SCREEN) slowly to obtain a faintly visible cross-hatch. Note the color that first becomes visible by turning RV708. Do not turn a BKG control for this color.
- 5. Adjust the other two BKG controls for best white balance (neutral gray) of the faint cross-hatch.
- Set BRIGHTNESS and PICTURE controls to maximum. Observe the screen and adjust the DRIVE controls for best white balance.
- 7. Repeat Steps 1 through 6 several times.



Permalloy

SECTION 4 SAFETY RELATED ADJUSTMENTS

R324 CONFIRMATION METHOD (HOLD-DOWN CONFIRMATION) AND READJUSTMENTS

The following adjustments should always be performed when replacing the following components (marked with ☑ on the schematic diagram). IC601, IC301, PM501, D501, D321, C565, C563, R565, R512, R325, R324, T504, DY

1. Preparation before confirmation

- 1) Turn the POWER switch ON, and receive entirely white signals and set the PICTURE and BRIGHT controls to maximum.
- 2) Confirm that voltage of the check terminal of pin 4 of A-14 (A BOARD) is more than 126.0V DC when the set is operating normally with 120.0 \pm 2.0V AC supply.

2. Hold-down operation confirmation

- 1) Turn the POWER switch ON, and receive entirely white signals and adjust ABL current to 1300 $\pm 20 \,\mu\text{A}$ with PICTURE and BRIGHT etc controls.
- 2) Apply DC voltage to the check terminal of pin ④ of A-14 (A BOARD) via 1T40 from the DC stabilized power source.

Confirm that the minimum voltage is less than 144.0V DC whereby the raster disappears during operation of hold-down circuit.

NOTE: When the hold-down circuit starts operating, switch OFF the POWER of the set immediately.

- 3) Turn the POWER switch ON, and receive dot signals and adjust ABL current to $30\pm20\mu\text{A}$ with PICTURE and BRIGHT etc controls.
- 4) Apply DC voltage to the check terminal of pin 4 of A-14 (A BOARD) via 1T40 from the DC stabilized power source.

Confirm that the minimum voltage is less than 144.0V DC whereby the raster disappears during operation of hold-down circuit.

NOTE: When the hold-down circuit starts operating, switch OFF the POWER of the set immediately.

3. Hold-down readjustment

When step 2 is not satisfied, readjustment should be performed by altering the resistance value of R324 (a component marked with ►).

R322 CONFIRMATION METHOD (HOLD-DOWN CONFIRMATION) AND READJUSTMENTS

The following adjustments should always be performed when replacing the following components (marked with
☐ on the schematic diagram).

IC301, PM501, D501, R565, R512, R322

1. Preparation before confirmation

- 1) Supply 120±2.0V AC to with variable autotransformer.
- 2. Hold-down operation confirmation
- Turn the POWER switch ON, and receive entirely white signals and adjust ABL current to 1300 ±20 μA with PICTURE and BRIGHT etc controls.
- 2) Apply DC voltage to the check terminal of pin ② of PM501 (A BOARD) via 1T40 from the DC stabilized power source. Confirm that the minimum voltage is less than 154.0V DC whereby the raster disappears during operation of hold-down circuit.

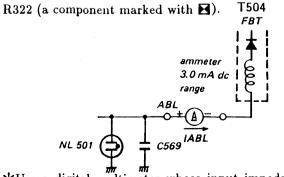
NOTE: When the hold-down circuit starts operating, switch OFF the POWER of the set immediately.

- 3) Turn the POWER switch ON, and receive dot signals and adjust ABL current to $30\pm20\mu\text{A}$ with PICTURE and BRIGHT etc controls.
- 4) Apply DC voltage to the check terminal of pin ② of PM501 (A BOARD) via 1T40 from the DC stabilized power source. Confirm that the minimum voltage is less than 158.0V DC whereby the raster disappears during operation of hold-down circuit.

NOTE: When the hold-down circuit starts operating, switch OFF the POWER of the set immediately.

3. Hold-down readjustment

When step 2 is not satisfied, readjustment should be performed by altering the resistance value of

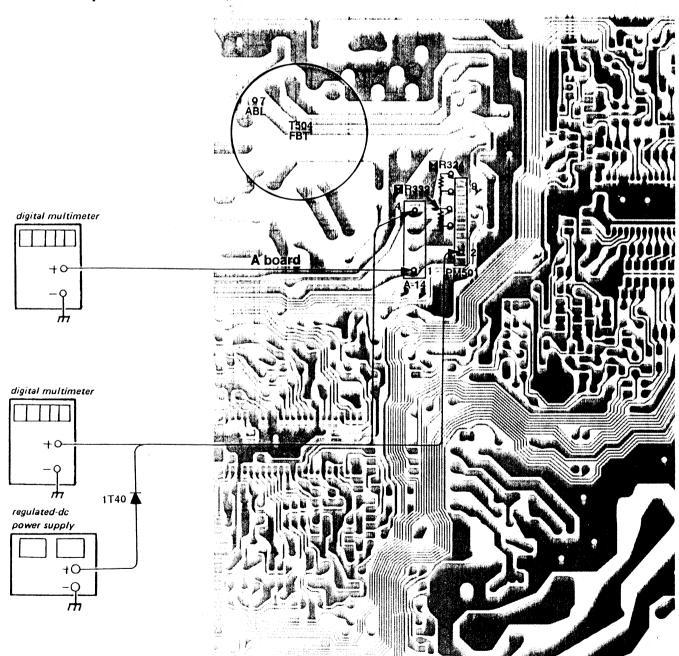


*Use a digital multimeter whose input impedance is over 100MΩ when confirming the voltage of the protector terminal.

+B VOLTAGE CONFIRMATION

The following adjustments should always be performed when replacing IC601.

- 1) Supply 130^{+2.0}₋₀V AC to with variable auto-transformer.
- 2) Receive entirely monoscope signal.
- 3) Set the PICTURE control and the BRIGHT controls in to initial reset.
- 4) Confirm the voltage of pin ① of A-14 (A BOARD) is less than 138.0V DC.
- 5) If step 4) is not satisfied, replace IC601 repeat above steps.



5-1. A

.

BAR POS

1. Rece 2. Set 1

> 3. Adji cate

> > RF AGC

1. Reci

2. Adju snow from

MPX LEV

1. Rece

2. Conr

3. Ad

-DOWN

be perponents

e auto-

entireto 1300 controls. f pin ② the DC e minieby the d-down

starts VER of ive dot $\pm 20 \mu A$

f pin ② he DC e minieby the d-down

starts VER of

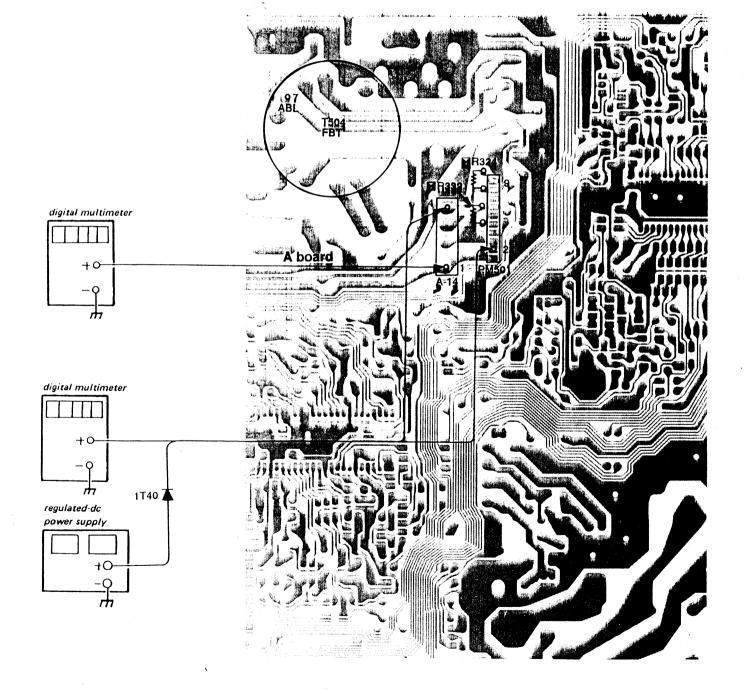
should ie of

edance tage of

+B VOLTAGE CONFIRMATION

The following adjustments should always be performed when replacing IC601.

- 1) Supply $130^{+2.0}_{0}$ V AC to with variable auto-transformer.
- 2) Receive entirely monoscope signal.
- 3) Set the PICTURE control and the BRIGHT controls in to initial reset.
- 4) Confirm the voltage of pin ① of A-14 (A BOARD) is less than 138.0V DC.
- 5) If step 4) is not satisfied, replace IC601 repeat above steps.

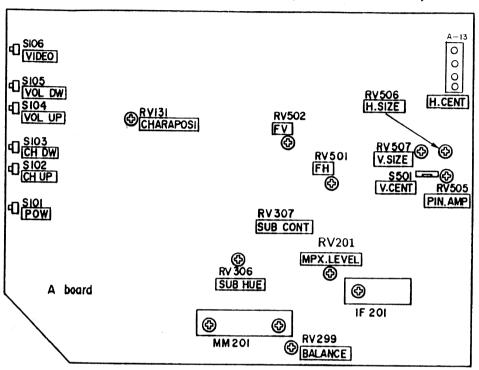


SECTION 5 CIRCUIT ADJUSTMENTS

5-1. A BOARD ADJUSTMENTS

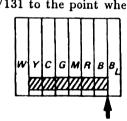
A BOARD

(COMPONENT SIDE)



BAR POSITION ADJUSTMENT (RV131)

- Receive a color-bar signal.
 Set the PICTURE button to maximum.
- Adjust RV131 to the point where the arrow indi-



RF AGC ADJUSTMENT (IF201)

- Recive an off-air signal.
- Adjust AGC VR (AGC VR of IF201) so that snow noise and cross-modulation just disappear from the picture.

MPX LEVEL ADJUSTMENT (RV201)

- Receive 400Hz (100% modulation) sound signal. Connect an oscilloscope to TP21(MPX OUT). Adjust RV201 so that the MPX level is 0.7 ± 0.03



AUDIO BALANCE ADJUSTMENT (RV299)

- Recieve monoral signal.

 Connect the dual-trace-oscilloscope at SP out
 Lch (K-2 connector and Rch (K-3 connector).

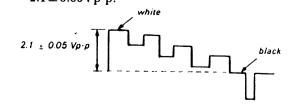
 Adjust RV299 so that Lch and Rch are same

SUB CONTRAST ADJUSTMENT (RV307)

1. Receive a color-bar signal.

PICTURE MAX
BRT CENTER
COLOR MIN

- 2. Connect circuit between Base of Q354 and 9.3V line with a jumper wire.
- Draw A-8 C-3 connector (C Board).
- Connect an oscilloscope to the pin 4 of A-8 connector (blue out).
- Adjust RV307 (SUB CONT) so that voltage is 2.1±0.05Vp-p.

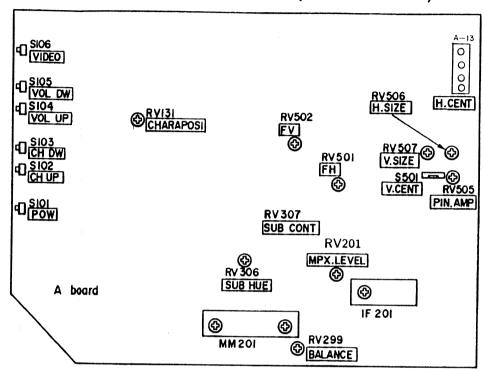


SECTION 5 CIRCUIT ADJUSTMENTS

5-1. A BOARD ADJUSTMENTS

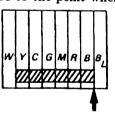
A BOARD

(COMPONENT SIDE)



BAR POSITION ADJUSTMENT (RV131)

- Receive a color-bar signal.
- Set the PICTURE button to maximum.
- Adjust RV131 to the point where the arrow indicate.



RF AGC ADJUSTMENT (IF201)

- 1. Recive an off-air signal.
- Adjust AGC VR (AGC VR of IF201) so that snow noise and cross-modulation just disappear from the picture.

MPX LEVEL ADJUSTMENT (RV201)

- Receive 400Hz (100% modulation) sound signal. Connect an oscilloscope to TP21(MPX OUT).
- Adjust RV201 so that the MPX level is 0.7 ± 0.03 Vp-p.



AUDIO BALANCE ADJUSTMENT (RV299)

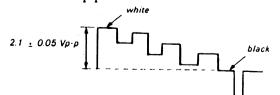
- Recieve monoral signal.
- Connect the dual-trace-oscilloscope at SP out Lch (K-2 connector and Rch (K-3 connector).
- Adjust RV299 so that Lch and Rch are same

SUB CONTRAST ADJUSTMENT (RV307)

1. Receive a color-bar signal.

PICTURE MAX BRT CENTER COLOR MIN

- Connect circuit between Base of Q354 and 9.3V line with a jumper wire.
- Draw A-8 C-3 connector (C Board).
- Connect an oscilloscope to the pin 4 of A-8
- connector (blue out).
 Adjust RV307 (SUB CONT) so that voltage is $2.1 \pm 0.05 \text{Vp-p}$.



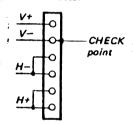
H.FREQ ADJUSTMENT (RV501)

- Receive an off-air signal.
- Connect circuit between pin (B) of IC301 (H IN) and pin (B) of IC301 (VCC2) with a jumper wire.
- Connect the frequency counter across Base of Q550 and ground.
- Adjust RV501 for 15,734kHz ±50Hz on the frequency counter.
- Disconnect a jumper wire from IC301.

V.FREQ ADJUSTMENT (RV502)

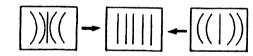
- Receive an off-air signal.
- Connect circuit between pin (1) of IC301 (V IN) and pin 36 of IC301 (VCC2) with a jumper wire.
- Connect the frequency counter across DY-1 connector (V.DY Θ) and ground. Adjust RV502 for 55.0±0.3Hz on the frequency
- counter.
- Disconnect a jumper wire from IC301.

DY-1 connector



PIN AMP ADJUSTMENT (RV505)

Adjust pin amplification with RV505.



H.CENT ADJUSTMENT (A-13)

- Recive a cross-hatch signal.
- Set PICTURE and BRT to normal.
- Adjust H.CENT (H.CENT TAP=A-13) for best picture.

V.CENT ADJUSTMENT (\$501)

- Receive a cross-hatch signal.
- Set PICTURE and BRT to normal.
- 3. Adjust V.CENT (S501) for best picture.

WARNING!!

When you replace a memory IC, make sure of the functioning remote commander and proper sound with the power switch on.

If you find any troubles, take actions as shown below.

For remote commander:

Set the main power switch to OFF and press it again to turn the unit on.

For sound:

Switch the unit from MAIN to SAP to MONO mode by the MTS switch (or MTS button on the commander) to make sure of sound with MONO mode. Note that the sound is of proper volume and the speaker on/off switch is set to ON.

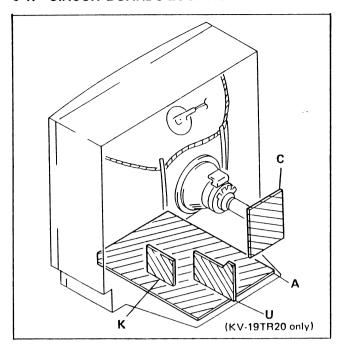
H.SIZE ADJUSTMENT(RV506)

- 1. Receive across-hatch signal. 2.Adjust RV506 for 15.0 divisions.
- V.SIZE ADJUSTMENT(RV507)

1. Receive a cross-hatch signal.

SECTION 6 DIAGRAMS

6-1. CIRCUIT BOARDS LOCATION



6-2. PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS — Conductor Side —

Note: The components identified by shading and mark 🛝 are critical for safty. Replace only with part number specified.

Note: Les composants identifiés par un tramé et une marque 🖒 sont critiques pour la sécurité. Ne les remplacer que par une piece portant le numéro spécifié.

Note:

- All capacitors are in μF unless otherwise noted. p: $\mu \mu F$ 50 WV or less are not indicated except for electrolytic and tantalums.
- All resistors are in ohms. $k\Omega = 1000\Omega$, $M\Omega = 1000K\Omega$
- Indication of resistance, which does not have one for rating electrical power is as follows.

Pitch: 5 mm Rating electrical power: 1/4W

- monflamable resistor.
- △: internal component.
- internal component.
 panel designation or adjustment for repair.
- All variable and adjustable resistors have charactristic curve B, unless otherwise noted.
- The components indentified by in this manual have been carefully factory-selected for each set in order to satisty regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.
- When replacing components indicated by a mark the necessary adjustments indicated. If results do not meet the specified value, change the component identified by and repeat the adjustment until the specified value is achieved. (Refer to R322, 324 adjustment on page 15)

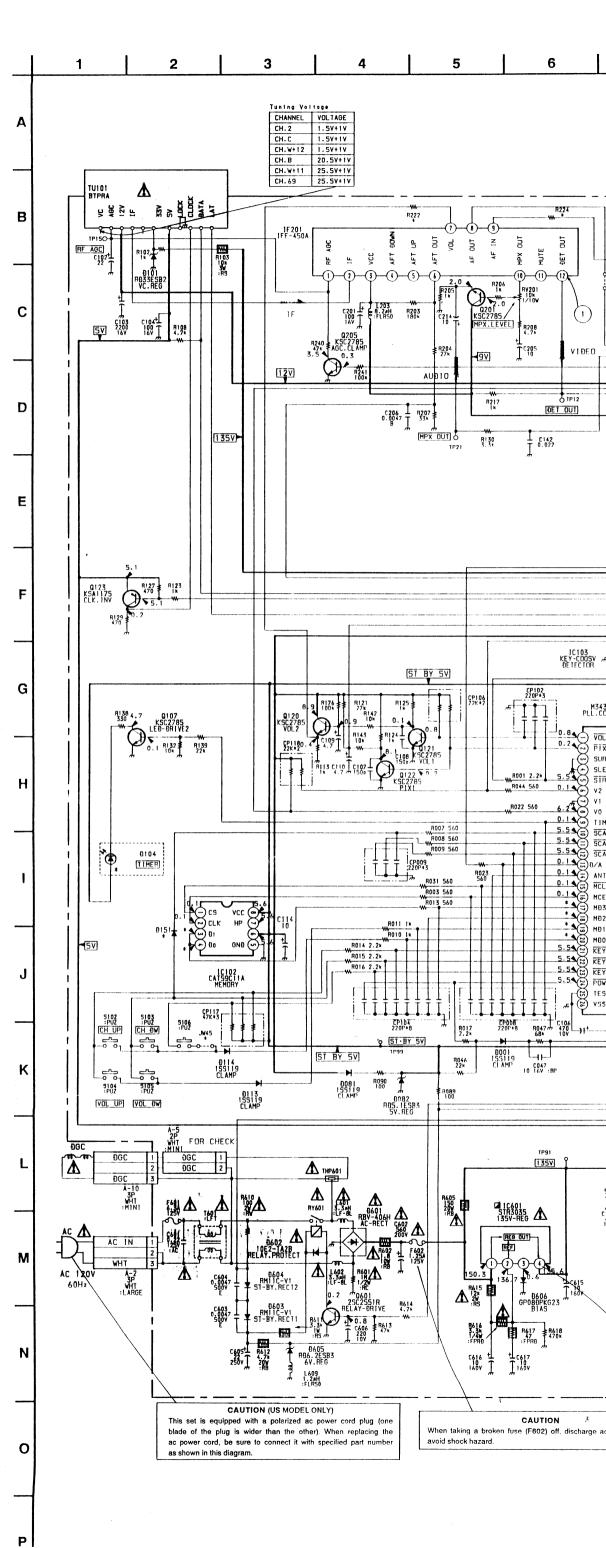
When replacing the part in below table, be sure to perform the related adjustment.

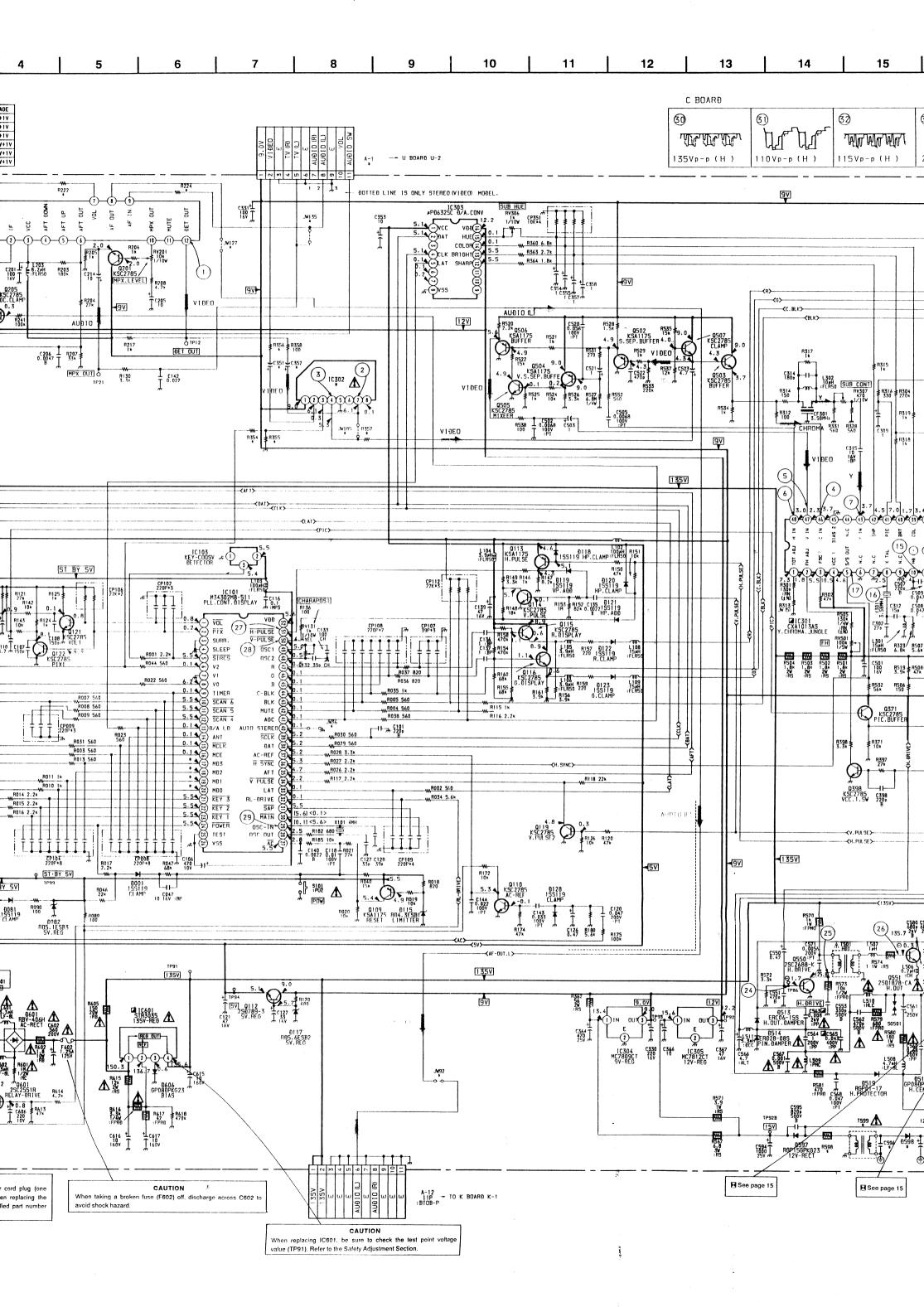
Part replaced (☑)	Adjustment (☑)
IC301, PM501, D501, R565, R512, R322	R322
iC601, IC301, PM501, D501, D321, C565, C563, R565, R512, R325, R324, T504, DY	R324

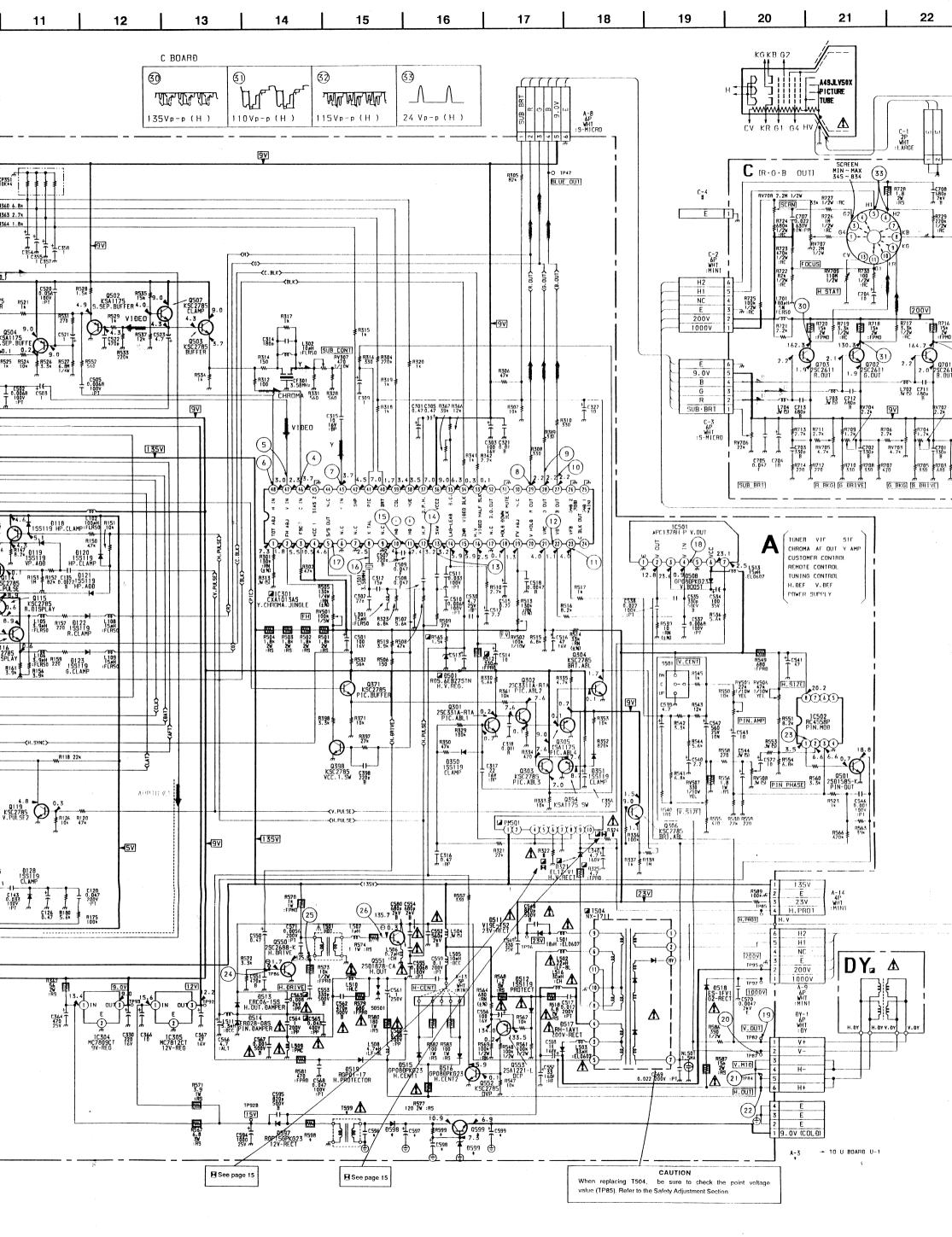
Reference information

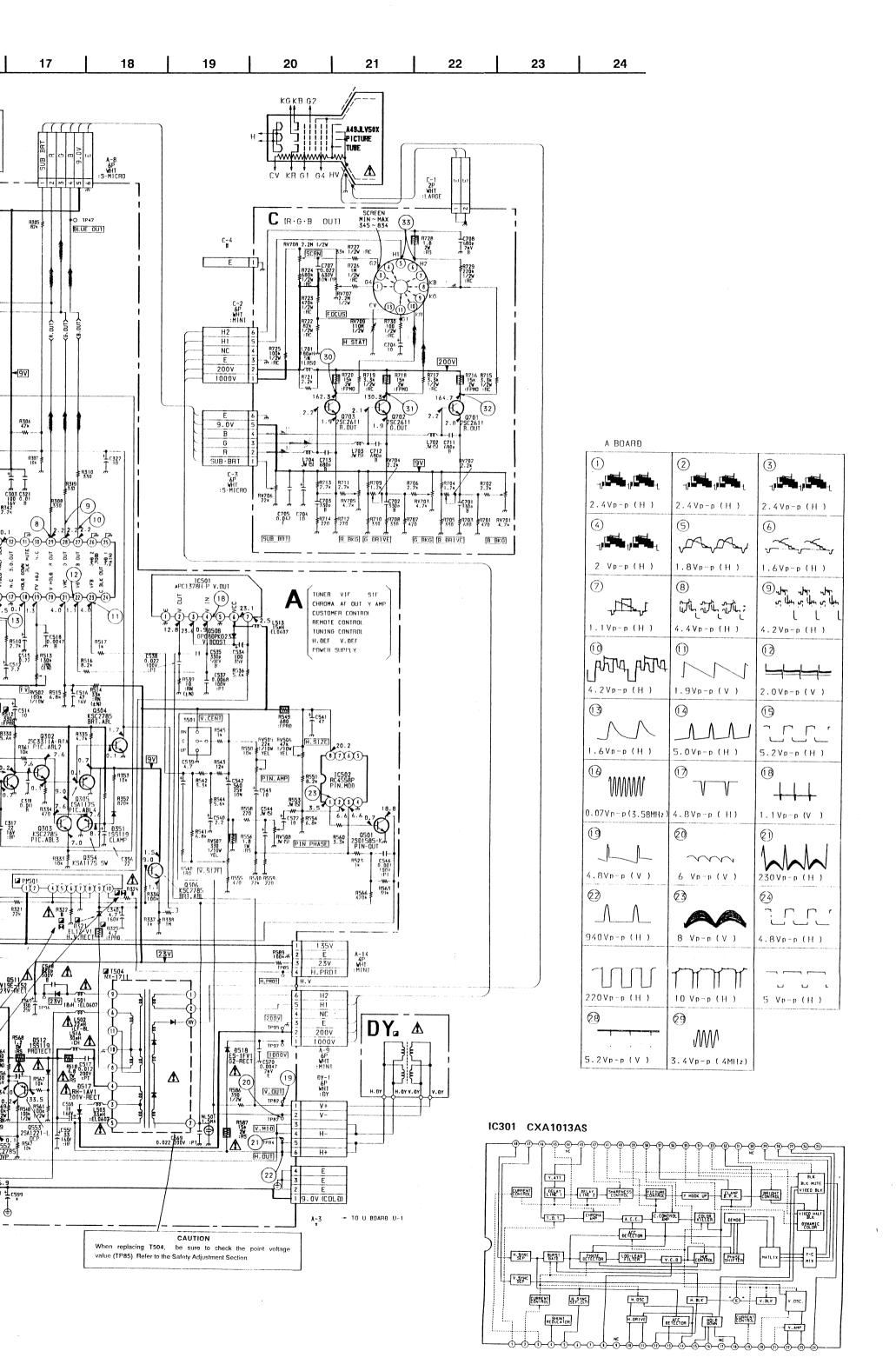
RESISTOR	RN	: METAL FILM
	RC	: SOLID
	FPRD	: NONFLAMMBLE CARBON
	FUSE	: NONFLAMMBLE FUSIBLE
	RS	: NONFLAMMBLE METAL OXIDE
	RB	: NONFLAMMBLE CEMENT
	RW	: NONFLAMMBLE WIREWOUND
	*	: ADJUSTMENT RESISTOR
COIL	LF-8L	: MICRO INDUCTOR
CAPACITOR	TA	: TANTALUM
	PS	: STYROL
	PP	: POLYPROPYLENE
	PT	: MYLAR
	MPS	: METALIZED POLYESTER
	MPP	: METALIZED POLYPROPYLENE
	ALB.	: BIPOLAR
	ALT	: HIGH TEMPERATURE
	ALR	: HIGH RIPPLE

- Readings are taken with a color-bar signal input.
- Readings are taken with a color-bal signal input.
 Readings are taken with a 10 MΩ digital maltimeter.
- Voltage are dc with respect to ground unless otherwise noted.
- Voltage variations may be neted due to normal production tolerances.
- : B+ bus.
 : signal path.





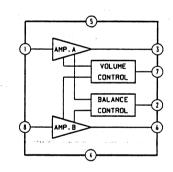




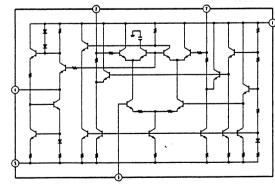
A MOUNT VARIATION LIST

		THE TON					
REF	KV-19TR10	KV-19TR20	REF	KV-	19TR10	KV-	19TR20
R130	3.3K	3.3K	A-1	Γ.		1	1P
R205	1.0K	1.0K	A-3	-		4	ĮP
R222	1.0K	1.0K	\$106	٦.		S	3106
R224	1.0K	1.0K	T599	-		1	1599
R354		100	D151	155	119		
R355		22.0K	0598	-		ERE	143-04
R356		100	0599	-		R	D10ESB2
R357	JW	100	0201	KSC	2785	KSC	2785
R398		4.8	0599	-		250	789-4
R599	•••	1.5K	REF		WII 1000		IIII 100000
C142	0.002	0.002	1		KV-19TR	10	KV-19TR20
C205	10	10	[[[UZ			CX20061-GG
C214	10/16	JW.	1				
C351		47/16					
C352	JW	47/16					
C596		0.0033 630V					
C597		220 /35					
C598		33/16					
C599		220 /16					

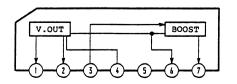
IC203 MB3110A



IC302 CX20061

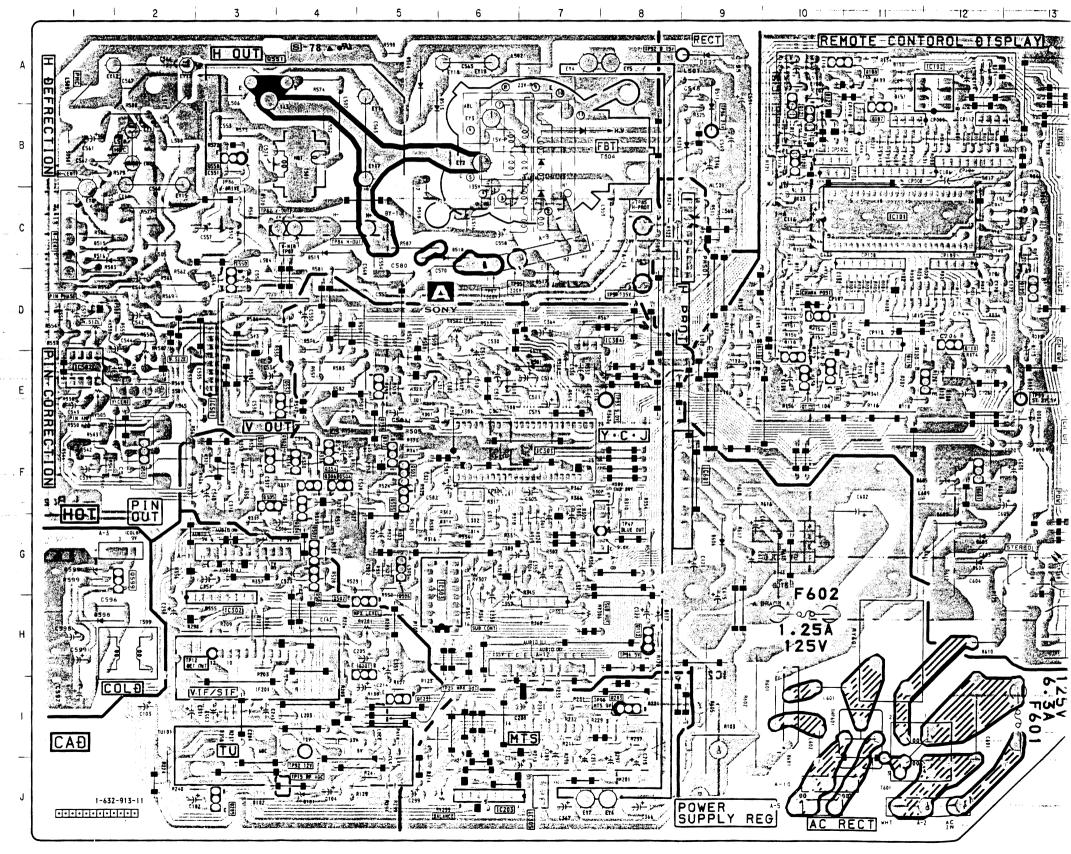


IC501 UPC1378H-P



(TUNER VIF, SIF, CHROMA, AF OUT, Y AMP, CUSTOMER CONTROL, REMOTE CONTROL, TUNING CONTROL, H.DEF, V.DEF, POWER SUPPLY)

- A Board -



4MP, CUSTOMER CONTROL. DEF, V.DEF, POWER SUPPLY) (R·G·B OUT) - C Board -A BOARÐ **BIODE** Đ101 Đ103 Đ113 Đ114 C-4 B-4 RV101 RV301 IC102 IC103 IC104 IC105 IC201 IC301 C-1 E-1 D-1 G-5 F-5 F-7 E-8 H-3 G-5 H-7 RV302 RV303 0115 0126 0127 -- 0128 0241 0-5 Ð-7 B-10 RV401 RV402 B-1 H-4 RV501 RV502 IC401 IC402 IC403 - A-8 C-8 G-6 D-8 J-6 J-6 G-9 RV503 0245 0251 0301 0317 0401 F-6 RV504 IC501 J-7 E-12 10601 Ð402 G-7 0403 0405 0408 I-2 F-8 TRANSISTOR G-8 Ð501 1-7 Q109 Ð502 H-8 9110 A-7 F-3 0) Ð504 Ð505 F-11 Q111 F-11 E-10 G-12 Ð-2 9508 Q114 Ð-3 Ð511 Q115 0512 0513 0514 J-11 E-3 C-1 Q116 H-10 Q118 J-12 G-12 B-11 C-6 B-6 Ð561 Q121 Q122 0602 0603 0604 0605 0606 0607 0608 C-11 C-12 **Q241** 0250 8-0 8-0 C-13 A-6 C-5 A-10 Q252 Q301 Q401 F-2 F-7 F-8. I-2 E-7 0402 B-10 0403 Q404 Q405 Q407 I-2 H-2 J-2 I-2 Q408 Q409 Q410 9411 9460 1-3 Q501 1-9 1-10 0502 Q561 F-13 - Q562 Q601 B-10

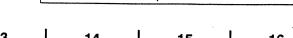
NU

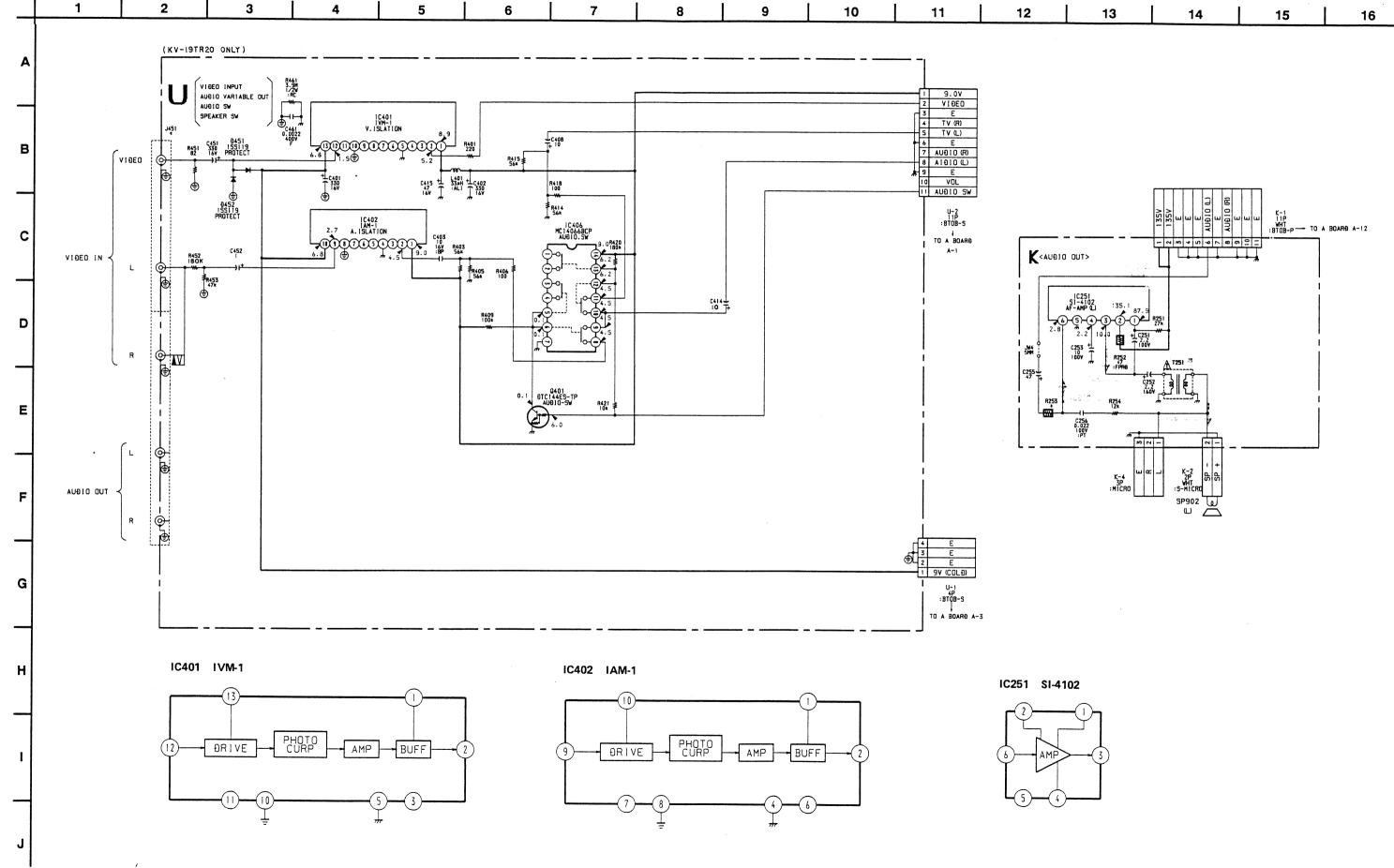


NOTE:

The circuit indicated as left contains high voltage of over 600 Vp-p. Care must be paid to prevent an electric shock in inspection or repairing.

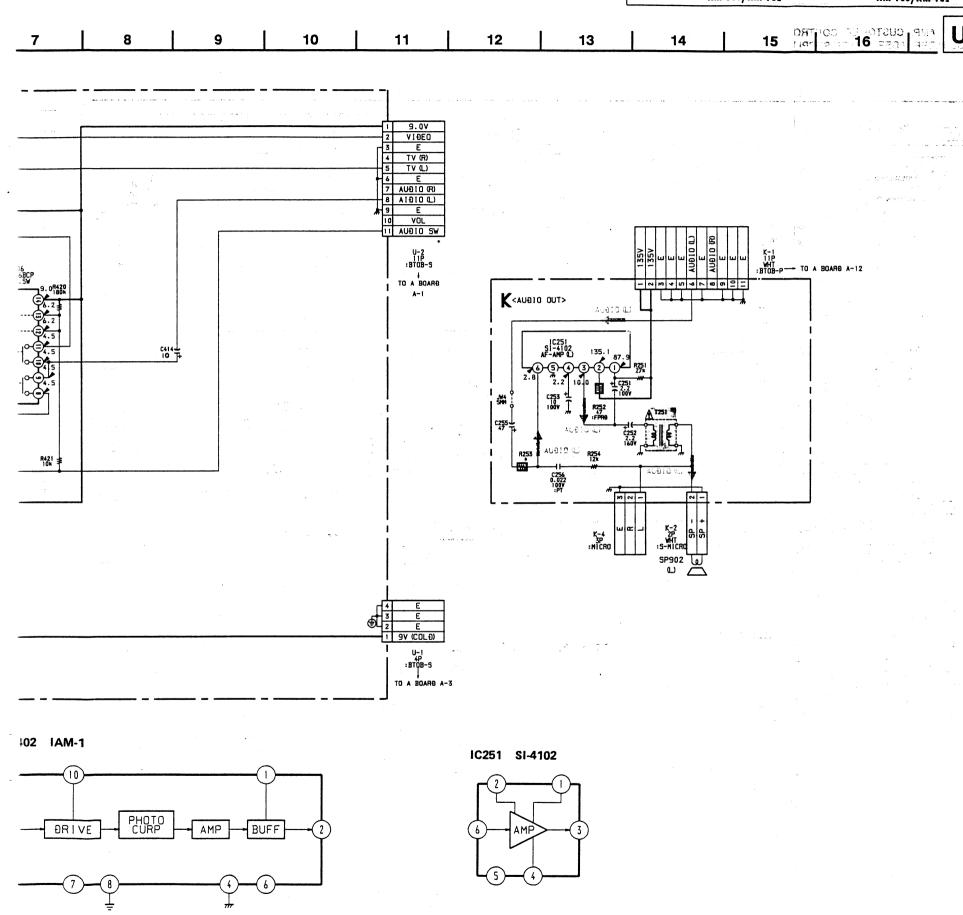
POWER ASUPPLY REG

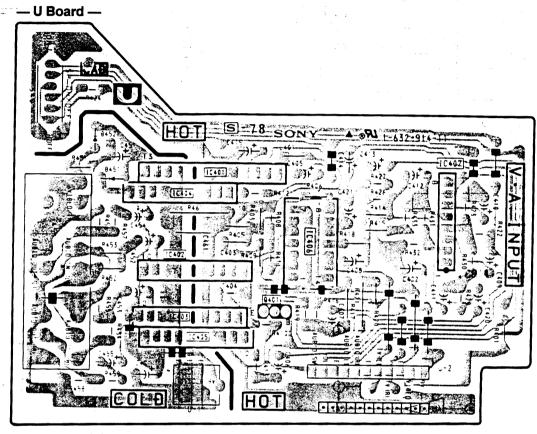




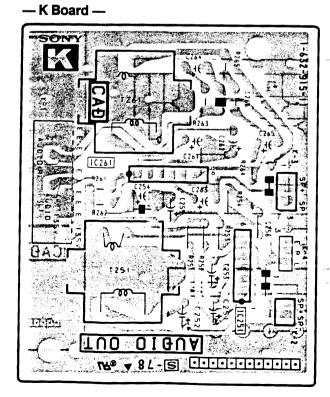
KV-19TR10/19TR20

KV-19TR10/19TR20 RM-780/RM-781





NAA JAMANERO TEL EIN RETUUN (S.). (VIDEO INPUT, AUDIO VARIABLE OUT, AUDIO SW, SPEAKER SW) (



SECTION 7 EXPLODED VIEW

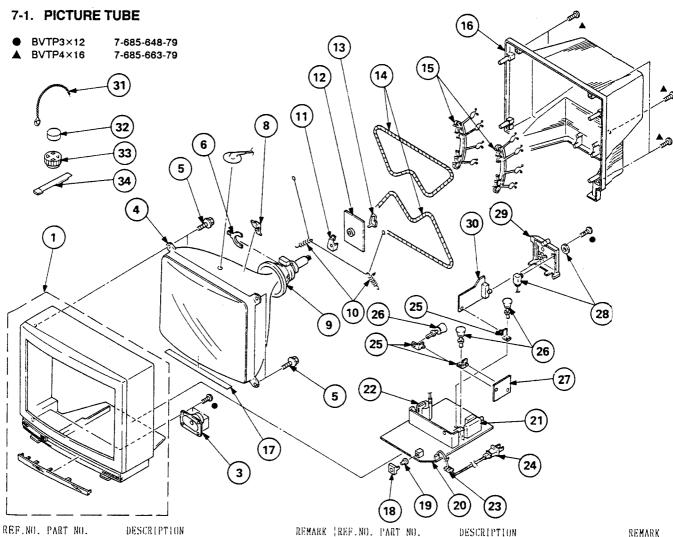
NOTE:

 Items with no part number and no description are not stocked because they are seldom required for routine service.

 The construction parts of an assembled part are indicated with a collation number in the remark column. Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items. The components identified by shading and mark. A are critical for safety.

Replace only with part number specified.

Les composants identifies par une trame et une marque .\(\hat{\hat}\), sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie.



X-4380-070-1 CABINET ASSY (WITH BEZEL ASSY) (KV-19TR20 ONLY) X-4380-070-2 CABINET ASSY (WITH BEZEL ASSY) (KV-19TRIO ONLY) <u>1-544-283-11</u> <u>8-737-353-05</u> 4-307-249-00 SPEAKER SPEARER
PICTURE TUBE (A49JLV50X)
SCREW (5), TAPPING
MAGNET, BMC
SPACER, DY 1-452-277-00 3-703-961-01 ↑ 1-451-260-22 *4-375-394-01 *4-374-717-01 *Λ-1331-048-Λ *4-374-704-01 DEFLECTION YOKE (Y20NDA) DBFLECTION YOKE (YZONDA)
SPRING, TENSION
COVER (MAIN), CV VOL
C BOARD, COMPLETE
COVER (REAR LID), CV VOL
COLL, DEMAGNETIZATION
BAND, DEGAUSSING COLL
COVER BEAR 11 12 13 **▲** 1-426-358-11 *4-341-778-01 BAND, DEGAUSSING COIL,
COVER, REAR
SHEET, BLOTTING
BRACKET (B), LIGHT GUIDE
GUIDE (R), LIGHT
A BOARD, COMPLETE (KV-19TR20 (USA) UNLY)
A BOARD, COMPLETE (KV-19TR10 (USA) UNLY)
A BOARD, COMPLETE (KV-19TR20 (CND) GNLY) 4-397-422-01 4-370-595-01 *4-381-686-01 *4-389-517-01 *A-1296-672-A 19 *A-1296-725-A *A-1296-727-A *A-1296-730-A A BOARD, COMPLETE (KV 19TRIO (CND) ONLY)

TUNER, ET (BTP-RA401) 21 1-465-371-11 TUNER, ET (BTP-RA401)

(KV-19TR10 (USA), KV-19TR20 (I≦A) UNLY)

TUNER, ET (BTP-RA401)

(KV-19TR10 (CND), KV-19TR20 (IND) ONLY)

TRANSFORMER ASSY, FLYBACK (NX-:710)

GROMMET, AC CORD

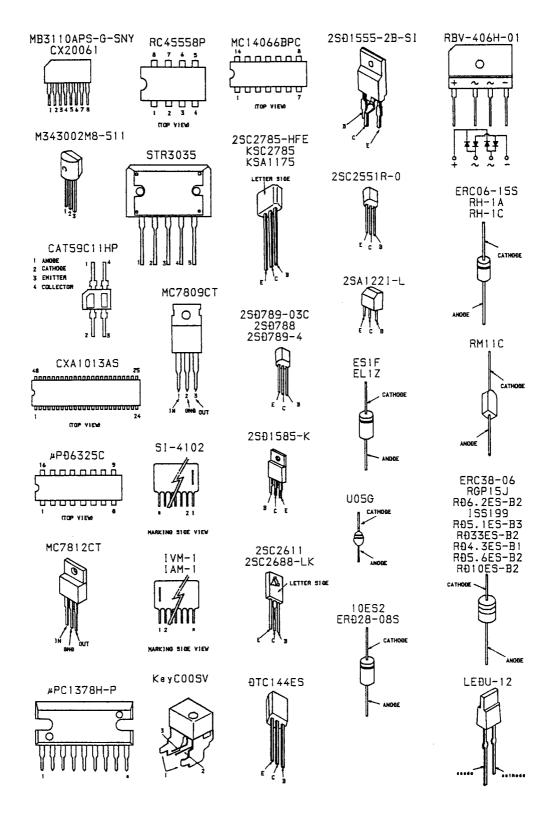
CORD, POWER

HOLDER, PC BOARD

RIVET, T TYPE

K ROARD **▲** 1-465-371-21 <u>А.</u> 1-439-483-11 <u>А.</u> 4-388-328-01 <u>А.</u> 1-559-396-11 *4-307-417-01 23 25 26 27 28 *4-397-418-01 *1-632-915-11 R BOARD ANTENNA BLOCK
(KV-19TR1O (USA), KV-19TR2O (SA) ONLY)
ANTENNA BLOCK ₾. 1-536-678-31 △.1-537-077-21 (KV-19TRIO (CND), KV-19TR2O (ND) ONLY) 4-397-423-11 4-397-423-21 TERMINAL BOARD, ANTENNA (KV-193220 ONLY)
TERMINAL BOARD, ANTENNA (KV-193210 ONLY) U BOARD, COMPLETE (KY-19TR20 ULY) 30 *A-1373-214-A CLIP, LEAD WIRE
MAGNET, DISK; 10MM ø
MAGNET, RUTATABLE DISK; 15MM ø
PERMALLOY ASSY, CONVERGENCE 31 4-308-870-00 1-452-032-00 1-452-094-00 X-4308-815-0

6-3. SEMICONDUCTORS



SECTION 8 **ELECTRICAL PARTS LIST**



NOTE:

*** The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

Les composants identifies par sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie.

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.

RESISTORS

- All resistors are in ohms
 F : nonflammable

When indicating parts by reference number, please include the board name.

CAPACITORS COILS • MF : µF, PF : µµF • MMH : ιπΗ, UH : μΗ

 The components identified by in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.

REF.NO. PART NO.	DESCRIPTION		REMARK	REF.NO.	PART NO.	DESCRIPTION	 		REMARK
*A-1296-672-∧	A BOARD, COMPLE	ETE (KV-19TR20 (U	JSA) ONLY)	C139	1-124-477-11	ELECT	47MF	20%	167
*A-1296-725-A		ETE (KV-19TR10 (U	JSA) ONLY)	C140 C142	1-102-121-00 1-101-005-00	CERAMIC CERAMIC	0.0022MF 0.022MF	10%	50V 50V
*A-1296-727-A		ETE (KV-19TR20 (C	CND) ONLY)	C142 C143 C144	1-106-379-12 1-106-375-12	MYLAR MYLAR	0.033MF 0.022MF	10% 10%	100V 100V
*A-1296-730-A		ETE (KV-19TR10 (C	CND) ONLY)	č201	1-126-101-11	ELECT	100MF	20%	16V
*1-506-348-99 *1-508-765-00 *1-508-766-00	PIN, CONNECTOR	3P (5MM PITCH) 3P		C205 C206 C214	1-123-875-11 1-102-125-00 1-126-320-11	ELECT CERAMIC BLECT	10MF 0.0047MF 10MF	20% 10% 20% (KV-19	50V 50V 16V TR 10 ONLY)
*1-508-767-00 *1-508-768-00	PIN, CONNECTOR	(5MM PITCH) 5P		C301	1-124-902-00	ELECT	0.47MF	20%	507
*1-508-786-00 1-533-223-11 *1-559-991-21 *1-564-509-11 *1-565-495-11	PIN, CONNECTOR CLIP, FUSE CONNECTOR ASSY PLUG, CONNECTOR	(5MM PITCH) 2P 1P R 6P		C302 C303 C305 C309 C312	1-102-961-00 1-126-101-11 1-124-902-00 1-124-791-11 1-102-951-00	CERAMIC BLECT BLECT BLECT CERAMIC	27PF 100MF 0.47MF 1MF 15PF	5% 20% 20% 20% 5%	50V 16V 50V 50V 50V
*1-565-502-11 *1-568-536-11 *4-341-751-01	CONNECTOR, BOAR PLUG (MINIATURE	(KV-19T RD TO BOARD LIP E DY) 6P Y11.EY12.EY13.EY1	TR20 UNLY)	C314 C315 C316 C317 C318	1-102-973-00 1-126-320-11 1-126-529-11 1-124-282-00 1-102-074-00	CERAMIC BLECT BLECT BLECT CERAMIC	100PF 10MF 0.47MF 22MF 0.001MF	5% 20% 20% 20% 10%	50V 16V 50V 16V 50V
	EYELET (EY1, EY2 CASE (MAIN), SH	2,EY3,EY4,EY5,EY6	5,EY7,EY8)	C321 C322 C330 C331 C340	1-102-129-00 1-123-875-11 1-124-120-11 1-126-101-11 1-123-932-00	CERAMIC BLECT BLECT BLECT BLECT	0.01MF 10MF 220MF 100MF 4.7MF	10% 20% 20% 20% 20%	50V 50V 16V 16V 160V
	PACITUR>			C351	1-124-477-11	ELECT	47MF	20%	1 6V
C047 1-126-320-11 C101 1-102-110-00	CERAMIC 22	OMF 20% 20PF 10%	16V 50V	C352	1-121-477-11	ELECT	47MF	20%	120 UNLY) 16V
C102 1-126-233-11 C103 1-124-556-11 C104 1-126-101-11	ELECT 22	2MF 20% 200MF 20% 00MF 20%	50V 16V 16V	C353	1-123-875-11	ELECT	10MF	20%	Tr20 ONLY) 50V
C106 1-119-160-00		70MF	107	C354 C355	1-124-791-11 1-124-791-11	ELECT ELECT	IMF IMF	20% 20%	50V 50V
C107 1-101-361-00 C108 1-101-361-00	CERAMIC 15 CERAMIC 15	50PF 5% 50PF 5%	50V 50V	C356 C357	1-126-233-11 1-124-791-11	ELECT BLECT	22MF 1MF	20% 20%	50V 50V
C109 1-124-927-11 C110 1-124-927-11		.7MF 20% .7MF 20%	50V 50V	C358	1-124-791-11		IMF	20%	5 0V
C114 I-123-875-11 C116 I-136-165-00		OMF 20% .IMF 5%	50V 50V	C364 C366 C367	1-124-480-11 1-123-875-11 1-124-477-11	ELECT ELECT ELECT	470MF 10MF 47MF	20% 20% 20%	25V 50V 16V
C116 1-136-165-00 C118 J-106-367-00 C120 1-106-383-00	MYLAR 0.	.01MF 10%	100V 200V	C398 C501	1-102-110-00 1-126-101-11	CERAMIC ELECT	220PF 100MF	10%	50V
C121 1-124-477-11	ELECT 47	7MF 20%	164	C502	1-106-363-00	MYLAR	0.0068MF	10%	1 000
C122 1-124-963-11 C126 1-124-902-00	ELECT 0.	3MF 20% .47MF 20%	16V 50V	C503 C505	1-124-791-11 1-106-363-00	ELECT Mylar	IMF 0.0068MF	20% 10%	7 00A 7 00A
C127 1-102-963-00 C128 1-102-965-00 C132 1-102-965-00	CERAMIC 39	3PF 5% 9PF 5% 9PF 5%	50V 50V 50V	C507 C508	1-102-110-00 1-101-006-00	CERAMIC CERAMIC	220PF 0.047MF	10%	5 0V 5 0V
C132 1-102-973-00		00PF 5%	50V	C509 C510	1-101-006-00 1-106-363-00	CERAMIC MYLAR	0.047MF 0.0068MF	10%	5 0V 1 00V
C135 1-102-121-00 C136 1-124-499-11 C137 1-124-499-11	CERAMIC O. ELECT IN	.0022MF 10% MF 20% MF 20%	50 V 50 V 50 V	C511 C512 C513	1-106-379-12 1-124-925-11 1-124-791-11	MYLAR ELECT	0.033MF 2.2MF IMF	10% 20% 20%	1 00V 5 0V 5 0V

KV-19TR10/19TR20 RM-780/RM-781



Les composants identifies par une trame et une marque Å sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie.

The components identified by shading and mark \triangle are critical for safety. Replace only with part number specified.

					20					CONTRACTOR AND PARTY.	AMERICANISM SALISMAN A
REF.NO. PART NO.	DESCRIPTI	ON		REMARK	REF.NO		NO.	DESCRIPTI	ON		REMAR
C514 1-123-875-1 C515 1-124-464-1 C516 1-124-477-1 C517 △1-106-369-9 C518 1-102-125-0	I ELECT I ELECT I MYLAR	10MF 0.22MF 47MF 0.012MF 0.0047MF	20% 20% 20% 5% 10%	50V 50V 16V 200V	;		4>	O ELECT		20 %	160 V
C520 1-106-385-00 C521 1-124-791-1 C522 1-102-824-00 C523 1-124-927-1	I ELECT D CERAMIC I ELECT	0.056MF IMF 470PF 4.7MF	10% 20% 5% 20%	100V 50V 50V 50V	CF301	1-409-) CERAMIC TR DMPOSITION CI			
C530	ELECT CERAMIC MYLAR MYLAR ELECT	4.7MF 100MF 330PF 0.0068MF 0.022MF 4.7MF	20% 20% 10% 10% 10% 20%	25V 35V 500V 100V 100V 50V	CP102 CP104 CP106	1-233- 1-233- 1-236-	145-11 145-11 147-11	COMPOSITIO COMPOSITIO NETWORK, R	N CIRCUIT BL N CIRCUIT BL N CIRCUIT BL ES	OCK OCK	
C540 1-124-925-11 C541 1-124-910-11 C542 1-123-587-00 C543 1-123-875-11	ELECT ELECT ELECT ELECT	2.2MF 47MF 560MF 10MF	20% 20% 10% 20%	50V 50V 25V 50V	CP108 CP109 CP112	1-233- 1-233- 1-233- 1-236- 1-236-	118-11 117-11 490-11	COMPOSITION COMPOSITION NETWORK, RE	N CIRCUIT BU N CIRCUIT BL N CIRCUIT BL ES, THICK FII ES, THICK FII	UCK OCK LM	
C546 I-106-343-00 C548 & I-102-212-91 C549 I-124-479-11 C550 I-124-902-00	CERAMIC ELECT	0.001MF 820PF 330MF	10% 10% 20%	100V 500V 25V	CP118 CP351	1-236- 1-236-	357-11 491-11	NETWORK, RE	ES ES, THICK FIL	.н	
C551 1-102-114-00 C552 & 1-162-135-91	CERAMIC	0.47MF 470PF 560PF	20% 10% 10%	50 V 50 V 2 K V	D001	8-719-0		ODE> DIODE ISSII	0		
C553 1-102-030-00 C554 \(\Lambda \) 1-162-116-91 C555 \(\Lambda \) 1-108-375-91 C556 1-126-101-11	CERAMIC Mylar Elect	330PF 680PF 0.0068MF 100MF	10% 10% 10% 20%	500V 2KV 100V 16V	D081 D082 D101 D104	8-719-9 8-719-1	011-19 109-86 110-78	DIODE ISSII DIODE RD5.I DIODE RD33E	9 ES-83 S-82		
C557	BLECT MYLAR FILM ELECT	33MF 10MF 0.1MF 0.68MF 1MF	20% 10% 5% 20%	160V 160V 200V 200V 250V	D113 D114 D115 D117 D118	8-719-9 8-719-1	911-19 109-74 109-89	DIODE ISSII DIODE ISSII DIODE RD4.3 DIODE RD5.6 DIODE ISSII	9 BS-81 ES-82		
C562 & 1-102-228-91 C563 & 1-136-966-11 C564 & 1-136-111-11 C565 & 1-136-312-51 C566 1-124-045-00	FILM FILM FILM ELECT	470PF 0800000000 IMF 0.043MF 4.7MF	10% - 10% - 5% - 5% - 20% - 20%	500V 2KV 200V 400V 50V	D119 D120 D121 D122 D123	8-719-9 8-719-9 8-719-9 8-719-9 8-719-9	11-19 11-19 11-19	DIODE ISSII DIODE ISSII DIODE ISSII DIODE ISSII DIODE ISSII	9) 9		
C567 A. 1-162-318-91 C568	MYLAR MYLAR CERAMIC	0.001MF 0.047MF 0.022MF 0.0047MF 0.0056MF	10% 10%	500 V 100V 200V 2KV 200V	D128 D151 D321 D350 D351	8-719-9 8-719-3 8-719-9	11-19 02-43 11-19	DIODE ISSIS DIODE ELIZ DIODE ISSIS DIODE ISSIS DIODE ISSIS) (KV-19TR10)	ONLY)	
C572 Î-Î23-875-ÎÎ C580 A I-I62-116-91 C594 Î-124-557-ÎÎ C595 Î-102-212-00 C596 Î-136-557-ÎÎ	CERAMIC ELECT CERAMIC FILM	10MF 680PF 1000MF 820PF 0.0033MF	20% 10% 20% 10%	50V 2KV 25V 500V 630V	D501 D508 D511 A D512 A D513	8-719-1 8-719-9 8-719-9 8-719-9 8-719-9	11-55 01-93 11-19	DIODE RD5.6E DIODE UO56 DIODE V19E DIODE ISS119 DIODE ERCOG-)		
C597 1-124-484-11 C598 1-124-963-11 C599 1-124-120-11	ELECT ELECT	220MF 33MF	20% (KV-19T 20% (KV-19T	R20 ONLY) 35V R20 ONLY) L6V R20 ONLY)	D514 D515 D516 D517 <u>本</u> . D518 本.	8-719-93 8-719-93 8-719-93 8-719-30 8-719-30	11-55 11-55 03-21	DIODE ERD28- DIODE UOSG DIODE UOSG DIODE RH-IAV DIODE ESIF			
C601 & I-108-745-52 C602 & I-125-594-11 C603 I-161-830-00	MYLAR ELECT CERAMIC	220MF 0.22MF 560MF 0.0047MF	20% (KV-19T 20% 20%	16V R20 ONLY) 125V 200V 500V	D597 D598 D599	8-719-97 8-719-90 8-719-30 8-719-11 8-719-30)1-58)0-70 0-17	DIODE RGP02- DIODE RGP15J DIODE RH-1C DIODE RD10ES DIODE RBV-40	(KV-19TR20 0 -B2 (KV-19TR	NLY) 20 ONLY)	
C604	ELECT ELECT ELECT ELECT ELECT	0.0047MF 22MF 220MF 10MF 10MF	20% 20% 20% 20%	250V 10V 160V 160V	0603 0604 0605	8-719-20 8-719-30 8-719-30 8-719-10 8-719-91	14-63 14-63 19-93	DIODE 10E2 DIODE DIODE DIODE RD6.2ES DIODE UO5G	S-B3		
				,							

KV-19TR10/19TR20 RM-780/RM-781



\ _	19TR)	LO/19TR20 RM-780/RM-781	have bee order to s Should re	ponents iden n carefully fac atisfy regulation eplacement be originally use	tory-selections regarding required,	ed for eac ng X-ray ra	manual h set in diation.	Les composants une trame et un sont critiques po Ne les remplace piece portant le ne	e identifies par e marque A pur la securite. er que par une umero specifie.	The c shadir cal fo	ompo ng and r safe ce on	nents identifd mark A arty. ly with part n	fied by re criti-
	REF.NO.	PART NO.	DESCRIPTION	- ,	u.	REMARK	REF.NO	. PART NO.	DESCRIPTION				REMARK
	R029 R030 R031 R034 R035	1-249-414-11 1-249-414-11 1-249-414-11 1-249-426-11 1-249-417-11	CARBON CARBON CARBON CARBON CARBON	560 5% 560 5% 560 5% 5.6K 5% 1K 5%	1/4W 1/4W 1/4W 1/4W 1/4W		R206 R207 R208 R209	1-249-417-11 1-249-435-11 1-249-425-11 1-249-417-11	CARBON CARBON CARBON	1K 33K 4.7K		1/4W 1/4W 1/4W	
	R036 R037 R038 R040 R044	1-249-416-11 1-249-416-11 1-249-414-11 1-249-431-11 1-249-414-11	CARBON CARBON CARBON CARBON CARBON	820 5% 820 5% 560 5% 15K 5% 560 5%	1/4W 1/4W 1/4W 1/4W 1/4W		R217 R222 R224 R240 R241	1-249-417-11 1-249-417-11 1-249-417-11 1-249-437-11 1-249-441-11	CARBON CARBON CARBON CARBON CARBON	1 K 1 K 1 K 47 K 100 K	5% 5% 5% 5%	1/4W 1/4W 1/4W	
	R046 R047 R089 R090	1-249-433-11 1-249-439-11 1-249-405-11 1-249-405-11	CARBON CARBON CARBON CARBON	22K 5% 68K 5% 100 5% 100 5%	1/4W 1/4W 1/4W 1/4W		R301 R302 R304	1-215 ·472 · 00 1-249-438-11 1-247-889-00 1-249-440-11	METAL CARBON CARBON CARBON	130K 56K 270K 82K	5% 1% 5% 5%	1/1W 1/6W 1/4W 1/4W	
	R102 R103 R108 R113 R115	1-249-417-11 1-215-923-00 1-249-425-11 1-249-417-11 1-249-417-11	CARBON METAL OXIDE CARBON CARBON CARBON	10K 5% 4.7K 5% 1K 5% 1K 5%	1/4W 3W 1/4W 1/4W 1/4W	ļi.	R306 R307 R308 R309	1-249-437-11 1-249-429-11 1-249-411-11 1-249-411-11	CARBON CARBON CARBON CARBON CARBON	47K 10K 330 330	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W	
	R116 R117 R118 R120	1-249-421-11 1-249-421-11 1-249-433-11 1-249-437-11	CARBON CARBON CARBON CARBON	2.2K 5% 2.2K 5% 22K 5% 47K 5% 27K 5%	1/4W 1/4W 1/4W 1/4W		R312 R313 R314 R315	1-249-405-11 1-249-405-11 1-249-407-11 1-249-417-11	CARBON CARBON CARBON CARBON	330 100 6.8K 150 1K	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W 1/4W	
	R121 R123 R124 R125 R126	1-249-434-11 1-249-417-11 1-249-417-11 1-249-417-11	CARBON CARBON CARBON CARBON	IK 5%	1/4W 1/4W 1/4W 1/4W		R316 R317 R318 R319 R320	1-249-411-11 1-249-419-11 1-249-417-11 1-249-417-11 1-249-417-11	CARBON CARBON CARBON CARBON CARBON	330 1.5K 1K 1K 1K	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W 1/4W	
	R127 R129 R130 R132	1-249-429-11 1-249-413-11 1-249-413-11 1-249-423-11 1-249-429-11	CARBON CARBON CARBON CARBON CARBON	1 K 5% 10K 5% 470 5% 470 5% 470 5% 3.3K 5% 10K 5% 100 5%	1/4W 1/4W 1/4W 1/4W 1/4W		R321 ■R322 <u>A</u> R323 ■R324 <u>A</u> R325	1-249-427-11	CARBON CARBON CARBON CARBON CARBON	22K 6.8K	5% 5%	1/4V 1/4V 1/4V 1/4V	
	R136 R138 R139	1-249-405-11 1-249-411-11 1-249-433-11 1-249-429-11	CARBON CARBON CARBON	330 5% 22K 5%	1/4W 1/4W 1/4W 1/4W		R328 R329 R330 R331	1-249-419-11 1-249-441-11 1-249-426-11 1-249-417-11	CARBON CARBON CARBON CARBON CARBON	4.7 1.5K 100K 5.6K 1K	5% 5% 5% 5%	1/4V	1
	R143 R146 R147 R148	1-249-429-11 1-249-417-11 1-249-428-11 1-249-432-11	CARBON CARBON CARBON CARBON	10K 5% 10K 5% 1K 5% 8.2K 5% 18K 5%	1/4W 1/4W 1/4W 1/4W	-	R333 R334 R335 R336	1-249-429-11 1-249-413-11 1-249-425-11 1-247-895-00	CARBON CARBON CARBON CARBON	10K 470 4.7K 470K	5% 5%	1/4V 1/4V 1/4V 1/4V	
	R149 R150 R151 R152 R153	1-249-423-11 1-249-437-11 1-249-429-11 1-249-440-11 1-247-903-00	CARBON CARBON CARBON CARBON CARBON	3.3K 5% 47K 5% 10K 5% 82K 5% 1M 5%	1/4W 1/4W 1/4W 1/4W 1/4W		R337 R338 R341 R342	1-249-417-11 1-247-903-00 1-249-417-11 1-249-421-11	CARBON CARBON CARBON CARBON	1K 1M 1K 2.2K	5%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%	1/4V 1/4V 1/4V 1/4V	
	R 154 R 155 R 156 R 157 R 158	1-247-895-00 1-249-439-11 1-249-424-11 1-249-409-11 1-247-895-00	CARBON CARBON CARBON CARBON CARBON	470K 5% 68K 5% 3.9K 5% 220 5% 470K 5%	1/4W 1/4W 1/4W 1/4W 1/4W		R350 R352 R353 R354	1-249-437-11 1-247-901-11 1-249-429-11 1-249-405-11	CARBON CARBON CARBON CARBON	47K 820K 10K	5% 5% 5%	1/40 1/40 1/40 1/40 (KV-19F42	a anav
	R 159 R 160 R 161 R 170	1-249-409-11 1-249-439-11 1-249-424-11 1-249-415-11	CARBON CARBON CARBON CARBON	220 5% 68K 5% 3.9K 5% 680 5%	1/4W 1/4W 1/4W 1/4W		R355 R356	1-249-433-11 1-249-405-11	CARBON CARBON	22K 100	5% 5%	1/4W (KV-19F22 1/4W (KV-19F22	O ONLY)
	R 172 R 174 R 175 R 176 R 180	1 · 249 · 429 · 11 1 - 249 · 437 · 11 1 - 249 · 441 · 11 1 - 249 · 441 · 11 1 - 249 · 426 · 11	CARBON CARBON CARBON CARBON CARBON	47K 5% 100K 5% 100K 5%	1/4W 1/4W 1/4W		R357 R358 R360	1-249-405-11 1-249-405-11 1-249-426-11	CARBON CARBON CARBON	100 100 5.6K	5% 5% 5%	1/4W (KV-111H22 1/4W 1/4W	,
	R182 R185 R203 R204	1-249-415-11 1-249-429-11 1-247-885-00	CARBON CARBON CARBON CARBON CARBON	5.6K 5% 680 5% 10K 5% 180K 5% 27K 5% 1K 5%	1/4W 1/4W 1/4W 1/4W	3 3 1 1 1	R361 R362 R363 R364 R366	1-249-429-11 1-215-907-11 1-249-422-11 1-249-420-11 1-249-430-11	CARBON METAL OXIDE CARBON CARBON CARBON	10K 22 2.7K 1.8K 12K	5% 5% 5% 5%	1/4W 3W F 1/4W 1/4W 1/4W	
	R205		CARBON	27K 5% 1K 5%	1/4W 1/4W	 	R367 R371	1-249-436-11 1-249-429-11	CARBON CARBON	39K 10K	5% 5%	1/4W 1/4W	

The components identified by shading and mark . A are criti-

Les composants identifies par une trame et une marque 🛕 une trame et une marque A sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie.



The components identified by shading and mark. A are criti-	. 198				NV.	RM-780/R
cal for safety. Replace only with part number specified. specified. sont critiques pour la securit Ne les remplacer que par ur piece portant le numero specifi	ne ie.					
REF.NO. PART NO. DESCRIPTION	REMARK	REF.NO.	PART NO.	DESCRIPTION		REMARK
<pre><fuse> F601 A 1-532-748-11 FUSE, GLASS TUBE 6.3A/125V F602 A 1-532-741-11 FUSE, GLASS TUBE 1.25A/125V</fuse></pre>		Q107 Q109 Q110 Q112 Q113	8-729-922-69 8-729-922-68 8-729-922-69 8-729-320-62 8-729-922-68	TRANSISTUR KSC278 TRANSISTUR KSA117 TRANSISTUR KSC278 TRANSISTUR 2SD789 TRANSISTUR KSA117	5 5 -34	
<1C> ICIOL 8-759-634-46 IC M34302M8-511 ICIO2 8-759-748-69 IC CAT59CIJHP		Q114 Q115 Q116 Q119 Q120	8-729-922-69 8-729-922-69 8-729-922-69 8-729-922-69 8-729-922-69	TRANSISTOR KSC278 TRANSISTOR KSC278 TRANSISTOR KSC278 TRANSISTOR KSC278 TRANSISTUR KSC278	5	
1 C103		Q121 Q122 Q123 Q201 Q205	8-729-922-69 8-729-922-69 8-729-922-68 8-729-922-69 8-729-922-69	TRANSISTUR KSC278 TRANSISTUR KSC278 TRANSISTUR KSA117 TRANSISTUR KSC278 TRANSISTUR KSC278	5 5 5	
I C305 8-759-013-09 I C MC7812CT FC501 8-759-105-82 I C UPC1378II P I C502 8-759-945-58 I C RC4558P I C601 A 8-749-930-35 I C STR3035 *4-363-404-00 HOLDER, I C; I C601		Q301 Q302 Q303 Q304 Q305	8-729-119-78 8-729-119-78 8-729-922-69 8-729-922-69 8-729-922-68	TRANSISTOR 2SC278 TRANSISTOR 2SC278 TRANSISTOR KSC278 TRANSISTOR KSC278 TRANSISTOR KSC178	5 - HFE 5 5	
4-369-267-01 SPACER, MICA; IC601 <if block=""> IF201 1-464 756-21 IF BLOCK (IFF-450A)</if>		4306 0354 0371 0378 0398	8-729-922-69 8-729-922-68 8-729-922-69 8-729-922-69 8-729-107-26	TRANSISTOR KSC278 TRANSISTOR KSC178 TRANSISTOR KSC278 TRANSISTOR KSC278 TRANSISTOR ZSD158		
<01L>		U502 U503 U504 U505	8-729-922-68 8-729-922-69 8-729-922-68 8-729-922-69	TRANSISTOR KSA117' TRANSISTOR KSC278' TRANSISTOR KSA117' TRANSISTOR KSC278'	<u>, </u>	
L 103		Q506 Q507 Q550 Q551	8-729-922-68 8-729-922-69 8-729-119-80 8-729-821-87	TRANSISTOR KSA117 TRANSISTOR KSC278 TRANSISTOR 2SC268 TRANSISTOR 2SD1878	5 5 3-LK	
L 108		Q552 Q553 Q599 Q601	8-729-922-69 8-729-122-12 8-729-320-62 8-729-255-12	TRANSISTOR RSC2789 TRANSISTOR 2SA122 TRANSISTOR 2SD789 TRANSISTOR 2SC255	5 I-L -34 (KV-	-19TR20 ONLY)
L501 A1-410-666-41 INDUCTOR 18UII L502 A1-408-938-11 INDUCTOR 22UII		1	< RES	TSTOR>		
L503 & 1-410-669-41 INDUCTOR 33UH L505 I-459-104-00 COLL, WITH CORE L506 I-407-365-00 COLL, CHOKE L507 I-408-349-00 COLL, CHOKE L508 I-408-239-00 INDUCTOR 4.7MMH		R001 R002 R003 R004 R005	I -249-421-11 1-249-414-11 I-249-414-11 1-249-414-11 I-249-414-11	CARBON 2.21 CARBON 560 CARBON 560 CARBON 560 CARBON 560	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W 1/4W
L509 & 1-459-390-11 COLL (WITH CORE) L510 & 1-459-310-12 COLL, FERRITE (HLC) L511 1-459 075-00 COLL, DYNAMIC CONVERSION CHOKE		R007 R008 R009 R010	1-249-414-11 1-249-414-11 1-249-414-11 1-249-417-11	CARBON 560 CARBON 560 CARBON 560 CARBON 1K	5% 5% 5% 5%	1/4W 1/4W 1/4W 1/4W
L516		R011 R013 R014 R015 R016	I-249-417-11 I-249-414-11 I-249-421-11 I-249-421-11 I-249-421-11	CARBON 1K CARBON 560 CARBON 2.21 CARBON 2.21 CARBON 2.21 CARBON 2.21	₹ 5 %	1/4W 1/4W 1/4W 1/4W 1/4W
NEON LAMP>		R017	1-249-421-11	CARBON 2.2F	5%	1/4W
NE.501 [-519-108-99 LAMP, NEON <module> PMS01 1-808-070-11 MODULE PROTECTOR (DW-17)</module>		R018 R019 R020 R021 R022	1-249-416-11 1-249-429-11 1-249-429-11 1-249-434-11 1-249-414-11	CARBON 820 CARBON 10K CARBON 10K CARBON 27K CARBON 560	5% 5% 5% 5%	/ 1 W / 1 W / 1 W / 1 W / 2 W
PM501 1-808-979-11 MODULE PROTECTOR (PM-17) <transistor></transistor>		R023 R026 R027 R028	1-249-414-11 1-249-421-11 1-249-421-11 1-249-423-11	CARBON 560 CARBON 2.2H CARBON 2.2E CARBON 3.3H	(5%	1/4W 1/4W 1/4W 1/4W

KV-19TR10/19TR20 RM-780/RM-781



Les composants identifies par une trame et une marque A sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie.

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

REF.NO. PART NO.	DESCRIPTION	REMARK	REF.NO.	PART NO.	DESCRIPTION			REMARK
<spa SG501 1-519-422-11</spa 			R702 R703 R704 R705	1-249-422-11 1-249-415-11 1-249-418-11 1-249-411-11	CARBON	2.7K 5% 680 5% 1.2K 5% 330 5%	1/4W 1/4W 1/4W 1/4W	
T501 A 1-437-090-21 T504 A 1-439-483-11 T599 A 1-421-857-11	NSFORMER> HOT TRANSFORMER ASSY, FLYBACK (N TRANSFORMER, FERRITE (KV-191 TRANSFORMER, LINE FILTER	NX-1710) TR20 UNLY)	R709 R710	1-249-422-11 1-249-413-11 1-249-411-11 1-249-418-11 1-249-411-11	CARBON CARBON CARBON CARBON	2.7K 5% 470 5% 330 5% 1.2K 5% 330 5%	1/4W 1/4W 1/4W 1/4W 1/4W	
<the THP601∆.1-808-081-13</the 	RMISTOR> THERMISTOR, POSITIVE	* 1 m - **** - 144	R712	1-249-422-11 1-249-410-11 1-249-422-11 1-249-409-11 1-202-824-00	CARBON CARBON CARBON	2.7K 5% 270 5% 2.7K 5% 220 5% 3.3K 10%	1/4W 1/4W 1/4W 1/4W 1/2W	
<tun 11-175-371-11</tun 			R716 R717 R718	1-215-899-11 1-202-824 00 1-215-899-11 1-202-824-00 1-215-899-11	SOLID METAL OXIDE SOLID	15K 5% 3.3K 10% 15K 5% 3.3K 10% 15K 5%	2W 1/2W 2W 1/2W 2W	F F
ccry	(KV-19TR10 (CND), KV-19TR20	O (CND) ONLY)	R721 R722 R723 R724 R725	1-249-421-11 1-202-837-00 1-202-846-00 1-202-848-00 1-202-838-00	SOLID SOLID SOLID	2.2K 5% 82K 10% 470K 10% 680K 10% 100K 10%	1/4W 1/2W 1/2W 1/2W 1/2W	
X301 I-567-505-11	OSCILLATOR, CERAMIC OSCILLATOR, CRYSTAL ************************************	******	R727	1-202-719-00 1-202-814-11 1-216-372-11 1-202-842-11 1-202-549-00	METAL OXIDE SOLID	1.8 5% 220K 10%	1/2W 1/2W 2W 1/2W 1/2W	F
	PIN, CONNECTOR 2P PIN, CONNECTOR (5MM PITCH) 6 SUCKET, PICTURE TUBE PLUG, CONNECTOR GP COVER (REAR LID), CV VOL COVER (MAIN), CV VOL	6P	RV701 RV702 RV703 RV704		RES, ADJ, CA RES, ADJ, CA RES, ADJ, CA RES, ADJ, CA RES, ADJ, CA	R> RBON 4.7K RBON 2.2K RBON 4.7K RBON 2.2K		
C701 I-102-112-00 C702 I-102-112-00	CERAMIC 330PF 102	% 50 V	RV706	1-228-995-00 1-230-641-11 1-230-641-11 \(\Lambda\) 1-230-619-11	RES, ADJ, CAI	RBON 22K FAL GLAZE 2.	2M 2M 0M	
C703	CERAMIC 330PF 107 ELECT 10MF 207 CERAMIC 0.047MF ELECT 10MP 207	50V	į	************* *A-1373-214-A		PLETE (KV-19		
C707 1-129-718-00 C708 1-162-116-00 C711 1-102-116-00 C712 1-102-116-00	FILM 0.022MF 200 CERAMIC 680PF 100 CERAMIC 680PF 100 CERAMIC 680PF 100	% 630V % 2KV % 50V		*1-565-480-11 *1-565-487-11				
C713 1-102-116-00	CERAMIC 680PF 105	% 50V	C401	1-124-119-00	'ACITOR> ELECT	330MF	20%	16 V
<001 L701 1-408-424-00			C402 C403 C408 C414	1-124-119-00 1-126-320-11 1-123-875-11 1-123-875-11	BLECT BLECT BLECT BLECT	330MF 10MF 10MF 10MF	20% 20% 20% 20%	16V 16V 50V 50V
<tra Q701 8-729-326-11 Q702 8-729-326-11</tra 	ANSISTOR> TRANSISTOR 2SC2611 TRANSISTOR 2SC2611		C415 C451 .C452 C461	1-124-477-11 1-124-119-00 1-124-791-11 1-161-742-00	ELECT ELECT ELECT CERAMIC	47MF 330MF 1MF 0.0022MF	20% 20% 20% 20% 20%	16V 16V 50V 400V
Q703 8-729-326-11	TRANSISTOR 2502611			<010	DE>			
<res R701 1-249-413-11</res 	SISTOR> CARBON 470 5% L	/4W	D451 D452		DIODE ISSI19 DIODE ISSI19			

KV-19TR10/19TR20 RM-780/RM-781

The components identified by shading and mark A are critical for safety. Replace only with part number specified.

Les composants identifies par une trame et une marque A sont critiques pour la securite. Ne les remplacer que par une piece portant le numero specifie. Les composants identifies par

Α

	PART NO.	DESCRIPTION				REMARK	REF.NO. PART NO. DESCRIPTION REMARK
R397 R398	1-249-434-11 1-249-423-11	CARBUN	27K 3.3K	5% 5%	1/4W 1/4W	D	R566 I-247-895-00 CARBON 470K 5% 1/4W
R501 R502 R503	1-216-458-11 1-216-458-11 1-216-458-11	METAL OXIDE METAL OXIDE	1.8K 1.8K 1.8K	5% 5% 5% 5%	2W 2W 2W	F F	R567
R504 R505 R506	1-216-458-11 1-214-780-00 1-249-407-11	METAL OXIDE METAL CARBON	1.8K 130K 150	5% 1% 5%	2W 1/4W 1/4W	F	R570 1-215-869-11 METAL OXIDE IK 5% IW F R571 1-216-356-00 METAL OXIDE 3.9 5% IW F R572 1-249-423-11 CARBON 3.3K 5% 1/4W
R507 R508	1-249-426-11 1-249-437-11	CARBON CARBON	5.6K 47K	5% 5%	1/4W 1/4W		R573
R509 R510 R512 R513	1-249-434-11 1-249-422-11 1-249-411-11 1-215-472-00	CARBON CARBON CARBON METAL	27K 2.7K 330 130K	5% 5% 5%	1/4W 1/4W 1/4W [/6W	F	R579 (A. 1-249-415-9] CARBON 680 5% 1/4W F R580 (A. 1-216-428-91 METAL OXIDE 180 5% 1W F R581 1-249-413-11 CARBON 470 5% 1/4W F
R514 R515	1-215-457-00 1-249-427-11	METAL CARBON	33K 6.8K	1% 5% 5%	1/6W 1/4W		R582 I-215-863-11 METAL OXIDE 100 5% IW F R583 1-215-863-11 METAL OXIDE 100 5% IW F R586 I-247-746-11 CARBON 390 5% 1/2W
R516 R517 R518 A R519	1-249-428-11 1-249-417-11 1-216-379-91 1-249-424-11	CARBON CARBON METAL OXIDE CARBON	8.2K 1K 6.8 3.9K	5%	1/4W 1/4W 2W 1/4W	F	R587 <u>A. 1-215-899-91 METAL OXIDE 15K 5% 2w F</u> R589 1-249-441-11 CARBON 100K 5% 1/4W R598 1-249-389-11 CARBON 4.7 5% 1/4W F
R520 R521	1-249-421-11	CARBON CARBON	2.2K 1K	5% 5% 5%	1/4W 1/4W		(KV-19TR20 UNLY) R599 1-249-419-11 CARBON 1.5K 5% 1/4W
R522 R523 R524	1-249-431-11 1-249-417-11 1-249-429-11	CARBON CARBUN CARBON	15K 1K 10K	5% 5%	1/4W 1/4W 1/4W		R601 A.1-202-719-91
R525 R526 R527	1-249-417-11 1-249-423-11 1-259-871-15	CARBON CARBUN CARBON	1K 3.3K 6.8M	5% 5% 5%	1/4W 1/4W 1/4W		R610 ∆.1-217-224-11 WIREWOUND 100 10% 2W F
R528 R529	1-249-419-11 1-249-417-11	CARBON CARBON	1.5K 1K	5%	1/4W 1/4W		R612
R530 R531 R532	1-249-433-11 1-249-410-11 1-249-438-11	CARBON CARBON CARBON	22K 270 56K	5% 5% 5%	1/4W 1/4W 1/4W		R615 & 1-216-463-91 METAL OXIDE 12K 5% 2W F
R533 R534	1-247-887-00 1-249-417-11	CARBON CARBON	220K 1 K	5% 5%	1/4W 1/4W		R617 1-249-401-11 CARBON 47 5% 1/4W F R618 1-247-895-00 CARBON 470K 5% 1/4W
R 535 R 536 R 537	1-249-431-11 1-249-426-11 1-249-430-11	CARBON CARBON CARBON	15K 5.6K 12K	5% 5% 5%	1/4W 1/4W 1/4W		<pre><variable resistor=""></variable></pre>
R538 R539	1-249-405-11 1-215-373-31	CARBON METAL	100 10	5% 1%	1/4W 1/6W		RV131 1-238-012-11 RES, ADJ, CARBUN 1K RV201 1-238-016-11 RES, ADJ, CARBON 10K RV306 1-238-012-11 RES, ADJ, CARBON 1K
R 540 R 541 R 542	1-249-408-11 1-249-427-11 1-249-423-11	CARBON CARBON CARBON	180 6.8K 3.3K	5% 5% 5%	1/4W 1/4W 1/4W	1	RV307 1-238-011-11 RES, ADJ, CARBON 470 RV501 1-228-728-00 RES, ADJ, CERAMIC CARBON 100K
R 543 R 544	1-249-430-11 1-249-426-11	CARBON CARBON	12K 5.6K	5% 5%	1/4W 1/4W		RV501 1-228-728-00 RES. ADJ. CERAMIC CARBON 100K RV502 1-238-020-11 RES. ADJ. CARBON 100K RV505 1-238-017-11 RES. ADJ. CARBON 22K
R545 R547 R548	1-249-417-11 1-249-429-11 1-249-496-11	CARBON CARBON CARBON	1K 10K 100K	5% 5% 5%	1/4W 1/4W 1/2W		RV506 1-238-019-11 RES, ADJ, CARBUN 47K RV507 1-238-010-11 RES, ADJ, CARBUN 330
R 549 R 550	1-249-415-11 1-249-429-11	CARBON CARBON	680 10K	5% 5%	1/4W 1/4W	F	<relay></relay>
R 551 R 552 R 554	1-249-428-11 1-249-414-11 1-249-427-11	CARBON CARBON CARBON	8.2K 560 6.8K	5% 5% 5% 5%	1/4W 1/4W 1/4W		RY601∆ 1-515-573-13 RELAY, POWER
R 555 R 556	1-249-413-11 J-216-352-11	CARBON METAL OXIDE	470 1.8	5% 5%	[/4W]W	į;	<pre></pre>
R 557 R 558 R 559	I-249-411-11 I-249-410-11 I-249-409-11	CARBON CARBON CARBON	330 270 220	5% 5% 5%	1/4W 1/4W 1/4W		S102
R 560 R 561	1-249-423-11 1-249-496-11	CARBON CARBON	3.3K 100K	5% 5% 5%	1/4W 1/2W		\$105
R 562 R 563 R 564 R 565	1-249-429-11 1-249-436-11 1-215-417-00 1-249-419-11	CARBON CARBON METAL CARBON	10K 39K 680 1.5K	5% 5% 5%	1/4W 1/4W 1/6W 1/4W		S501 1-554-186-00 SWITCH, LEVER

The components identified by shading and mark A are critical for safety.

Replace only with part number specified.

Les composants identifies par une trame et une marque Δ sont critiques pour la securite. une trame et une marque A
sont critiques pour la securite.
Ne les remplacer que par une
piece portant le numero specifie.

REF.NO.	PART NO.	DESCRIPTION	l	REMARK
	40			
[C401 [C402 [C406	1-235-783-21 1-235-784-12 8-759-000-49	INSULATED MO INSULATED MO IC MC14066BC	DULE, VIDEO DULE, AUDIO P	(VM-1) (AM-1)
	<jac< td=""><td>Κ></td><td></td><td></td></jac<>	Κ>		
J451	1-569-354-11	JACK BLOCK,	PIN 2P	
	<001	L>		
L401	1-410-515-11	INDUCTOR	33011	
	<tra< td=""><td>NSISTOR></td><td></td><td></td></tra<>	NSISTOR>		
Q401	8-729-900-89	TRANSISTOR D	TC144ES	
	<res< th=""><th>ISTOR></th><th></th><th></th></res<>	ISTOR>		
R401 R403 R405 R406 R409	1-249-409-11 1-249-438-11 1-249-438-11 1-249-405-11 1-249-441-11	CARBON CARBON CARBON CARBON CARBON	220 5% 56K 5% 56K 5% 100 5% 100K 5%	1/4W 1/4W 1/4W 1/4W 1/4W
R414 R415 R418 R420 R421	1-249-438-11 1-249-438-11 1-249-405-11 1-247-885-00 1-249-429-11	CARBON	56K 5% 56K 5% 100 5% 180K 5% 10K 5%	1/4W 1/4W 1/4W 1/4W 1/4W
R451 R452 R453 R461	1-249-404-00 1-247-885-00 1-249-437-11 1-202-726-00	CARBON CARBON CARBON SULID	82 5% 180K 5% 47K 5% 3.9M 10%	1/4W 1/4W 1/4W 1/2W
*****	**********	*********	********	**********
	*1-632-915-11	K BOARD		
	*1-560-123-00 *1-564-505-11 *1-565-487-11	PLUG, CONNEC	TOR 2P	
	<cap< td=""><td>ACITOR></td><td></td><td></td></cap<>	ACITOR>		
C251 C252 C253 C255 C256	1-124-925-11 1-124-799-11 1-124-667-11 1-124-910-11 1-106-375-12	BLECT BLECT BLECT BLECT MYLAR	2.2MF 2.2MF 10MF 47MF 0.022MF	20% 100V 20% 160V 20% 100V 20% 50V 10% 100V
	<1 C >			

K REF.NO. PART NO. DESCRIPTION REMARK T251 △ 1-427-479-11 TRANSFORMER (SUT)

MISCELLANEOUS *********

☆ I-426-358-11 ★ I-451-260-22 1-452-032-00 1-452-094-00 1-452-277-00	COIL, DEMAGNETIZATION DEFLECTION YOKE (Y20NDA) MAGNET, DISK; IOMM Ø MAGNET, RUTATABLE DISK; I5MM Ø MAGNET, BMC
₾. 1-536-678-31	ANTENNA BLOCK (KV-19TRJO (USA), KV-19TRZO (USA) UNLY)
∆. 1-537-077-21	ANTENNA BLOCK (KV-19TR10 (CND), KV-19TR20 (CND) ONLY)
△.1-559-396-11	CORD. POWER
SP902 1-544-283-11	SPEAKER
V901 ▲.8-737-353-05	PICTURE TUBE (A49JLV50X)

ACCESSORIES AND PACKING MATERIALS ******************

PART NO.	DESCRIPTION	REMARK
1-465-385-11 1-465-386-11 1-501-372-21	REMOTE COMMANDER (RM-781) (REMOTE COMMANDER (RM-780) (ANTENNA, TELESCOPIC (KV-19TR10 (USA), KV-19TR2	KV-19TR10 ONLY)
1-513-379-00	CONVERTER (EAC-25)	o (opin ditary
1-562-443-11	(KV-19TR10 (CND), KV-19TR2 CONNECTOR, ANTENNA	O (CND) ONLY)
3-751-226-21 3-751-226-31	(KV-19TRÍO (USA), KV-19TR2 MANUAL, INSTRUCTION MANUAL, INSTRUCTION	O (USA) ONLY)
*4-380-340-01 *4-397-482-01 *4-397-483-01 *4-397-484-01	(KV-19TR10 (CND), KV-19TR2 BAG, PRUTECTION CUSHION (UPPER) (ASSY) CUSHION (LOWER) (ASSY) INDIVIDUAL CARTON	O (CND: ONLY)

<RESISTOR>

CARBON

IC251 8-749-900-15 IC SI-4102

1-249-434-11 CARBON 1-249-401-11 CARBON 1-249-410-11 CARBON 1-249-430-11 CARBON

KV-19TR10/19TR20 RM-780/RM-781

SONY. SERVICE MANUAL

US Model

KV-19TR10

Chassis No. SCC-D37E-A

KV-19TR20

Chassis No. SCC-D37F-A

Canadian Model

KV-19TR10

Chassis No. SCC-D36C-A

KV-19TR20

Chassis No. SCC-D36B-A

CORRECTION-1

Correct the service manual as shown below. File this correction with the service manual.

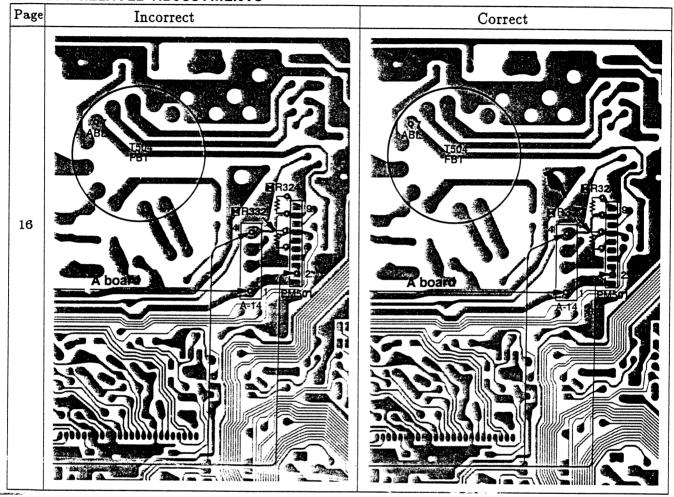




: Indicates corrected portion

SECTION 4

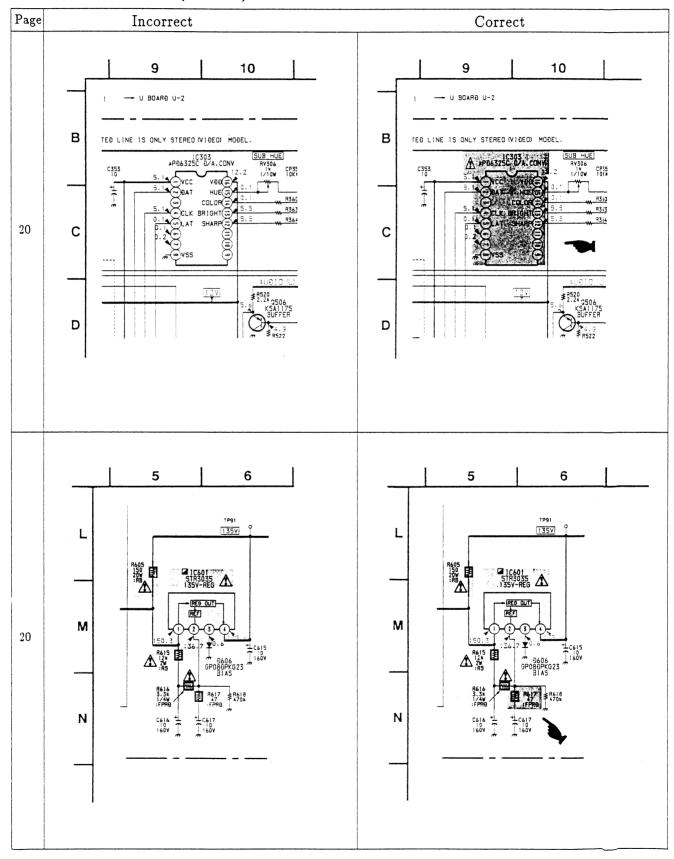
SAFETY RELATED ADJUSTMENTS

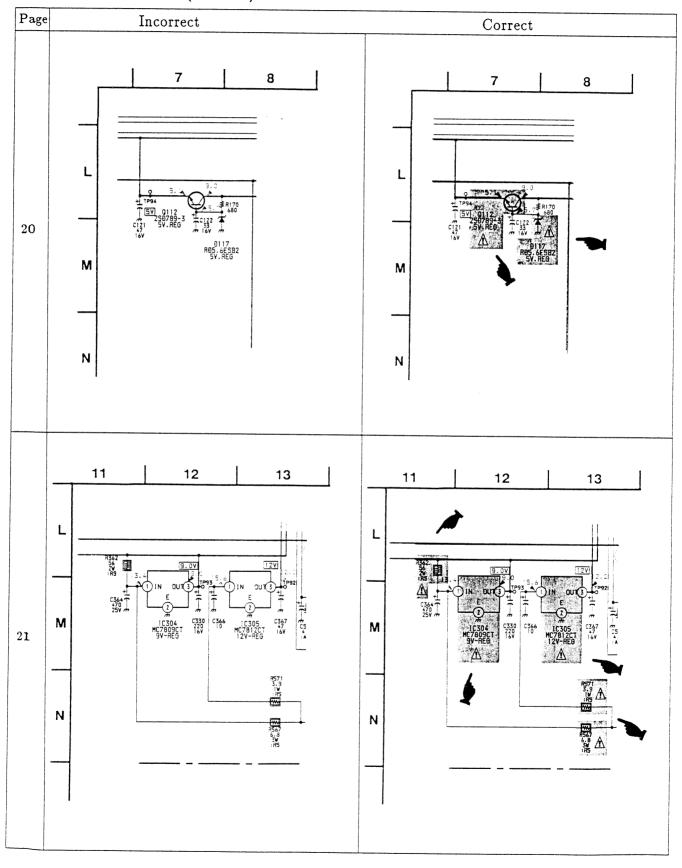


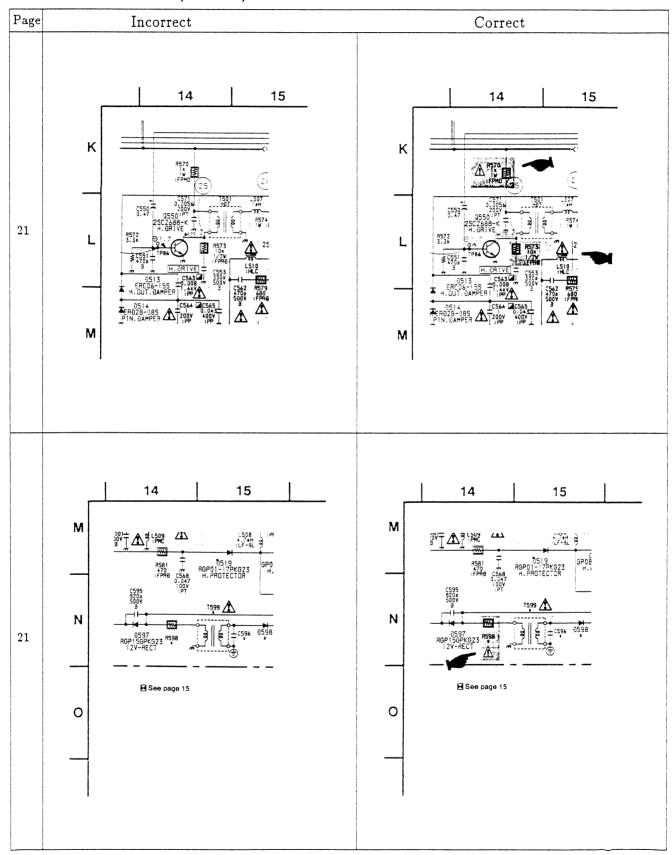
SECTION 6 DIAGRAMS

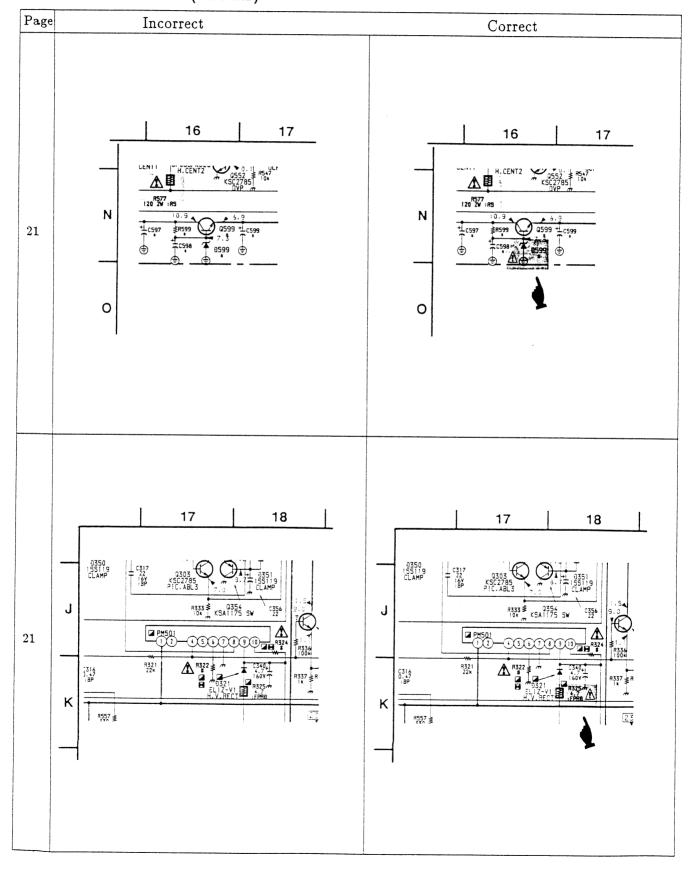
6-2 PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS TO CIRCUIT NOTE

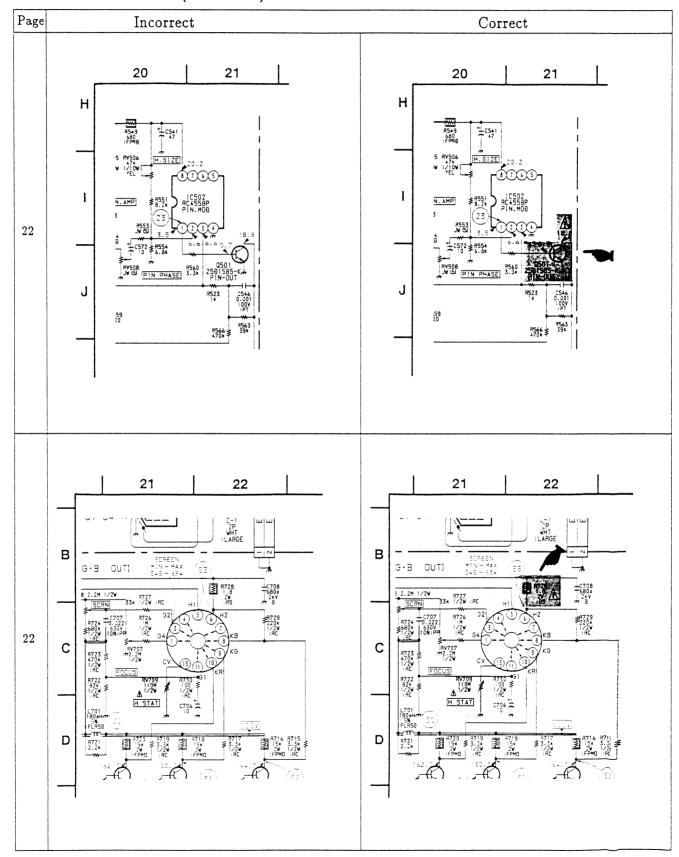
Page	Incorrect	Correct
	 Readings are taken with a color-bar signal input. Readings are taken with a 10 MΩ digital maltimeter. Voltage are dc with respect to ground unless otherwise noted. Voltage variations may be neted due to normal production tolerances. B+ bus. signal path. 	 Readings are taken with a color-bar signal input. Readings are taken with a 10 MΩ digital maltimeter. Voltage are dc with respect to ground unless otherwise noted. Voltage variations may be neted due to normal production tolerances. : B+ bus. : signal path. *: Model difference

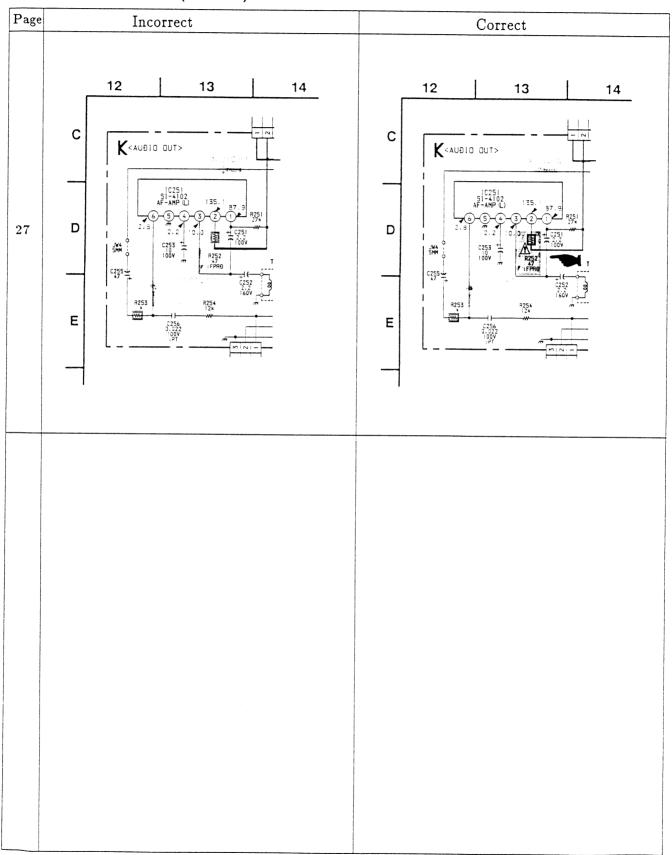












A board waveform

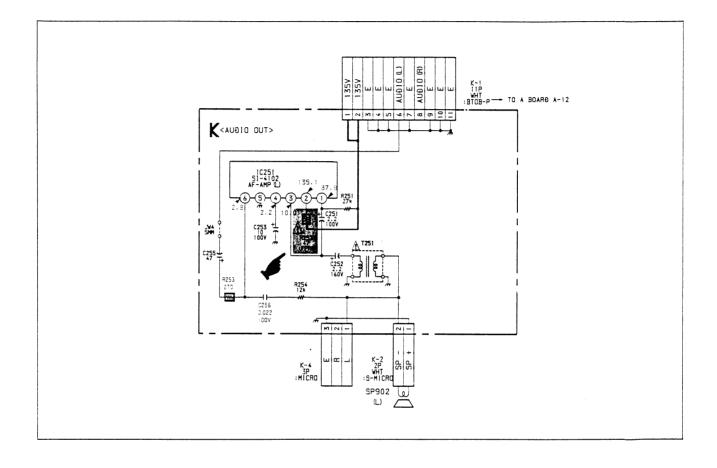
Page	Inc	correct			Correct	
	A BOARÐ			A BOARĐ		
		2	3	0	2	3
	-10-00-10-00-1	-,,	-10-2-2-1	المالية		-10-0-10-0-1
	2.4Vp-p (H)	2.4Vp-p(H)	2.4Vp-p (H)	2.4Vp-p (H)	2.4Vp-p (H)	2.4Vp-p (H)
	4	(5)	6	(a)	(5)	6
	-10	1 San Dan	2 South	المحادث المحادث	مصحمكحم	~~~~~
	2 Vp-p (H)	1.8Vp-p(H)	1.6Vp-p (H)	2 Vp-p (H)	1.8Vp-p (H)	1.6Vp-p (H)
	7	8	9 44 44 44	7	8	امنها نام الله الله الله الله الله الله الله ال
	-y ⁻ y ⁻ y ⁻	المكافر بمكافرة	ند بلند بد بلند بد بلند	-y	للالم شالم شالمرة	8, 40, 40, 40
	1.1Vp-p (H)	4.4Vp-p(H)	4.2Vp-p(H)	1.1Vp-p (H)	4.4Vp-p(H)	4.2Vp-p (H)
				क्यात क्यात ा	(C) /	
	Tona Tona	1111		Ц Ц		
22	4.2Vp-p (H)	1.9Vp-p(V)	2.0 Vp-p (V)	4.2Vp-p (H)	1.9Vp-p(V)	2.0Vp-p (V)
22						
	1.6Vp-p (H)	5.0Vp-p(H)	5.2Vp-p (H)	1.6Vp-p(H)	5.0Va-p (H)	5.2Vp-p (H)
	(b)	(D)	(18)	1371 7		(3)
	WWV .	77	+++) mm		
	0.07Vp-p(3.58MHz)	4.8Vp-p(H)	1.1Vp-p (V)	0.07Vp-p(3.58MHz)	4.8Vp-p (H)	1.1Vp-p (V)
		20		[G	49	9 , ,
		~~~			$\sim\sim$	
	4.8Vp-p (V)	6 Vp-p(V)	230 Vp-p (H)	48Vp-s (V )	6 Vp-p (V )	230 Vp-1 (H)
		23		9 1	9	
	940Vp-p(H)	8 Vp-p(V)	4.8Vp-p (H)	940Vp-p (H)	8 Vp-p (V)	4.8Vp-1 (H)
		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			26: ~~~~~~~	27
	220 Vp-p (H)	10 Vp-p (H)	J J .	220Vp-p(H)	 10 Vp-p (H)	5 Vp-1 CH)
	29	29	3 17 5 11 7	23	29	3 4 5 7 7 1
		l M				
	5.2Vp-p (V)	3.4Vp-p (4MHz)		5.2Vp-p (V)	3.4Vp-p (4MHz)	
		<u> </u>				

Circuit Board A Difference List(P19-P22)



Location	Ref,No	KV-19TR10	KV-19TR20
N-20	A-3	_	CONECTOR, BOARD TO BOARD 4P
C-5	C214	10MF 16V	_
M-14	C563	0.008 2KV	-
E-7	C351	_	47MF 16V
E-7	C352	_	47MF 16V
N-15	C596	_	0.0033MF 630V
N-16	C597	_	220MF 35V
N-16	C598		33MF 16V
N-16	C599	_	220MF 16V
J-2	D151	ISS119	_
N-16	D599	_	RD10ES-B2
N-15	D598	_	RH-1C
E-8	IC302	_	CX20061
N-16	Q599	_	2SD789-4
E-7	R354	<u> </u>	100
E-7	R355	<u> </u>	22K
D-7	R356	_	100
E-8	R357	_	100
N-14	R598	_	4.7
N-16	R599		1.5K
N-15	T599		TRANSFORMER, FERRITE

6-2 SCHEMATIC DIAGRAMS(Page27-28) (K board)



SECTION 8 ELECTRICAL PARTSLIST

